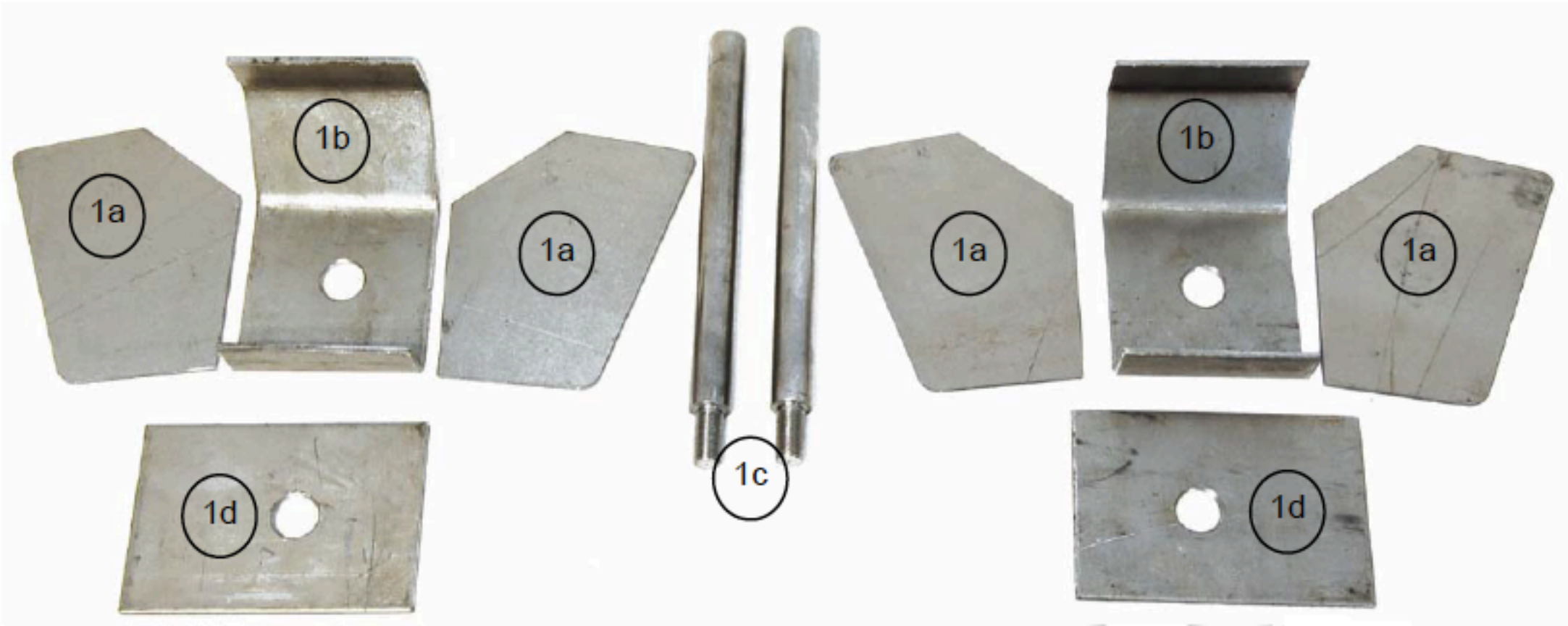


Supplemental Information & Instructions for  
**850-795 or 140009K Repair Kit, Front Differential Mounts**  
TR 4A - 6

The lower plate that supports the pin is frequently found to be cracked. This kit is designed to replace the lower plate. Additional reinforcing plates are included to help prevent this from failing again.



Ref	Qty	Description	Ref	Qty	Description
1a	4	Reinforcing Side Plates	1c	2	Pins, threaded
1b	2	Lower Plates, w/hole for pin	1d	2	Reinforcing Top Plates

**Instructions**

Prepare the chassis by removing the paint and rust in the effected areas. If the rust damage is extensive, consult a specialist. *Although this is easiest if the body is off, it can be done with the body in place. You can cut access holes in the body sheetmetal immediately above the pins. When you have finished, the holes must be repaired by welding the holes shut.*

Position the upper plate (2d), the pin (2c), and the lower plate (2b). Clamp or tack-weld the pieces in position. Fit the new reinforcing side plates (2a), taking care to ensure they are in the correct position. Tack the side plates in place. We suggest you test fit with the differential assembly with the pieces tacked together before you weld it all in place. The two reinforcing side plates (2a) are welded to the edges of the lower plate (2b).

After it is all welded, degrease, prime and paint.

