



# LUCAS

## EQUIPMENT & SPARE PARTS

STANDARD - TRIUMPH - LEYLAND

TR4A (Negative Earth)

March 1965

| AMMETER                               |          | CONTROL BOX                               |          |
|---------------------------------------|----------|---|----------|
| Part No.                              | 36313B   | Part No.                                  | 37283E   |
| Model                                 | CZU60    | Model                                     | RB106-2  |
| Washer, terminal nut                  | 185040   | Cover                                     | 391600   |
| Connector, Lucar, large               | 199317   | Clip, cover fixing                        | 334906   |
| Connector, Lucar, small               | 199275   | Contact set, cutout                       | 335767   |
|                                       |          | Contact set, regulator                    | 226339   |
| BALLAST RESISTANCE<br>(cold climates) |          | Resistance                                | 54380858 |
| Part No.                              | 47170A   |   |          |
| Model                                 | 2BR      |   |          |
|                                       |          | DISTRIBUTOR<br>(High Compression)         |          |
|                                       |          | Part No.                                  | 40795A   |
|                                       |          | Model                                     | 25D4     |
| Part No.                              | 24016417 | Plate, clamping                           | 421191   |
| Model                                 | BT9A     | Cover, moulded                            | 54412480 |
| Part No. (Export, dry charged)        | 24016427 | Brush & Spring                            | 418856   |
| Model                                 | BTZ9A    | Rotor Arm                                 | 400051   |
| Part No. (Gold climates)              | 54028420 | Contact set                               | 423153   |
| Model                                 | BVZ11A   | Bush, insulating contact<br>breaker lever | 419950   |
|                                       |          | Condenser                                 | 423871   |
| BULBHOLDER, PANEL                     |          | Plate, contact breaker base               | 422318   |
| Part No.                              | 54944812 | Connector, bush and lead L.T.             | 54413549 |
| Bulb                                  | †987     | Lead, earth                               | 421088   |
|                                       |          | Cam                                       | 424421   |
| BULBHOLDER, SPEEDO                    |          | Spring, automatic advance<br>(set of 2)   | 54411614 |
| Part No.                              | 554734   | Weight                                    | 54413073 |
| Bulb                                  | †987     | Shaft & Action Plate                      | 54410290 |
|                                       |          | Nut, knurled micrometer                   | 54412157 |
| COIL, IGNITION                        |          | Spring, ratchet, micrometer               | 54412158 |
| Part No.                              | 45177A/B | Spring, return micrometer                 | 419086   |
| Model                                 | HA12     | Vacuum Unit                               | 54413565 |
| Nut, moulded                          | 408120   | Bushing, body bearing                     | 421998   |
| Washer, cable end                     | 185015   | Clip, retaining cover                     | 421824   |
|                                       |          | Dog, driving                              | 420620   |
| (Cold Climates)                       |          | Sundry Parts Set                          | 419644   |
| Part No.                              | 45139B   |   |          |
| Model                                 | BA12     |   |          |
| Nut, moulded                          | 408120   |   |          |
| Washer, cable end                     | 185015   |   |          |
| Connector, Lucar, single              | 54190096 |   |          |
| Connector, Lucar, double              | 54190108 |   |          |

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JOSEPH LUCAS (SALES &amp; SERVICE) LTD · BIRMINGHAM 18 · ENGLAND

(Low Compression)  
 Part No. 40842A  
 Model 25D4  
 Cam 424420  
 Springs, set, auto-advance 54414990  
 Vacuum unit 54411588  
 Other details as 40795A

(83mm Engine- Special Orders)  
 Part No. 40850A  
 Model 25D4  
 Cam 54415044  
 Springs, set, auto-advance 54412974  
 Vacuum unit 54411462  
 Other details as 40795A

FLASHER UNIT  
 Part No. \*35011A  
 Model (35020) FL5

FUSE BOX  
 Part No. 54038033  
 Model 4FJ  
 Fuse, 35 amp 188218  
 Cover 54380114  
 Screw, terminal 120560

GENERATOR  
 Part No. 22715A  
 Model C40-1  
 Brush Set 227541  
 Bracket or frame, commutator end 54211125  
 Bushing, bearing 227818  
 Oiler 54211097  
 Spring, set, brush tension 227542  
 Bearing, drive end 189307  
 Bracket or frame, drive end 54211095  
 Plate, bearing 229400  
 Washer, corrugated bearing 158730  
 Nut, shaft 198800  
 Armature 54214237  
 Retainer, bearing ring 227631  
 Collar, drive end bearing 227532  
 Washer, thrust, commutator end 164736  
 Coils, field set 227543  
 Terminal, set lucar 54211890  
 Bolt, through fixing 228336  
 Sundry Parts, set 54211894

LAMPS, DRIVING  
 Right hand drive, dip left  
 Part No. 59103A  
 Model F700  
 Rim or door 54520073  
 Plate, retaining light unit 54521913

Driving Lamp 59103A cont'd.....  
 Screw, fixing unit retaining plate 186137  
 Rim, unit seating 54522086  
 Light Unit (Glass, sealed beam) 54521872  
 Gasket, body 54520919  
 Adaptor 553738  
 Sleeve, terminal 555910  
 Spring, fixing unit seating rim 54520514  
 Screw, trimmer 54520451  
 Housing, trimmer screw nut 54520550  
 Nut, trimmer screw 54520551

Export Europe (except countries stated)  
 Part No. 59104B  
 Model F700  
 Light unit 54522683  
 Spring, bulb retaining 556442  
 Bulb 410  
 Other details as 59103A

Export France  
 Part No. 59167B  
 Model F700  
 Light unit 54522683  
 Spring, bulb retaining 556442  
 Bulb 411  
 Other details as 59103A

Export Sweden  
 Part No. 59105A  
 Model F700  
 Light unit 54520148  
 Spring, bulb retaining 556442  
 Bulb 410  
 Other details as 59103A

Export North American Dollar Area  
 Part No. 59337A  
 Model F700  
 Light unit (glass, sealed beam) 54522231  
 Other details as 59103A

LAMPS, FRONT FLASHER  
 (Amber)  
 Part No. \*52609A  
 Model (52337) 594  
 Body 576105  
 Rim 572734

cont'd.....

Lamps, front flasher 52609A cont'd.....

|                      |          |
|----------------------|----------|
| Glass                | 576108   |
| Bulbholder & Plate   | 54574388 |
| Interior, bulbholder | 573832   |
| Bulb                 | 382      |
| Sleeve, terminal     | 555910   |

(Clear - Export Italy)

|                         |                    |
|-------------------------|--------------------|
| Part No.                | *52610A<br>(52345) |
| Model                   | 594                |
| Glass                   | 576983             |
| Other details as 52609A |                    |

(Export North American Dollar Area)

|                      |          |
|----------------------|----------|
| Part No.             | 52649A   |
| Model                | 691      |
| Lens                 | 54572775 |
| Screw, fixing lens   | 54111111 |
| Gasket, seating lens | 54572200 |
| Interior, bulbholder | 573832   |
| Bulb                 | 382      |
| Grommet, cable entry | 54572247 |
| Sleeve, terminal     | 555910   |
| Gasket, seating lamp | 54572755 |

LAMP, NUMBER PLATE ILLUMINATION

|                      |          |
|----------------------|----------|
| Part No.             | 53941B   |
| Model                | 550      |
| Rim or door          | 54571413 |
| Glass                | 573615   |
| Interior, bulbholder | 573832   |
| Body                 | 54572010 |
| Bulb                 | 207      |

LAMP, SIDE and FLASHER  
(Export Switzerland)

|                      |                    |
|----------------------|--------------------|
| Part No.             | *52607A<br>(52338) |
| Model                | 594                |
| Body                 | 576105             |
| Rim                  | 572734             |
| Glass                | 576983             |
| Bulbholder & Plate   | 576993             |
| Interior, bulbholder | 573828             |
| Bulb                 | 380                |
| Sleeve, terminal     | 555910             |

LAMP, PARKING and REPEATER  
FLASHER  
(Left Hand)

|               |         |
|---------------|---------|
| Part No.      | ‡52737A |
| Model         | 771     |
| Lamp, parking | ‡52756  |

Lamp, 52737A cont'd.....

|   |           |
|---|-----------|
| Rim and lens                            | 54572689  |
| Ring, sliding                           | 54570582  |
| Gasket, seating lens                    | 54570573  |
| Interior, bulbholder                    | 553780    |
| Sleeve, terminal                        | 555910    |
| Bulb                                    | 989       |
| Gasket, seating lamp                    | 54570574  |
| Lens, repeater flasher                  | ‡54576359 |
| Gasket, seating lens, c/w<br>Bulbholder | ‡54576421 |
| Bulb                                    | 501       |
| Gasket, seating lamp                    | ‡54576396 |

(Right Hand)

|                         |           |
|-------------------------|-----------|
| Part No.                | ‡52738A   |
| Model                   | 771       |
| Gasket, seating lamp    | ‡54576379 |
| Other details as 52737A |           |

LAMP, STOP TAIL, FLASHER  
and REFLEX

|                                 |          |
|---------------------------------|----------|
| Part No.                        | 53939D   |
| Model                           | 669      |
| Lens                            | 54572680 |
| Bezel                           | 54572568 |
| Screw, fixing lens (bottom)     | 54100611 |
| Gasket, seating lens            | 54572570 |
| Interior, flasher               | 573832   |
| Bulb, flasher                   | 382      |
| Interior, stop tail             | 573828   |
| Bulb, stop tail                 | 380      |
| Grommet, cable entry, flasher   | 54572247 |
| Grommet, cable entry, stop tail | 54572202 |
| Gasket, seating base            | 54572567 |

(Export North American Dollar Area)

|                         |          |
|-------------------------|----------|
| Part No.                | 53940D   |
| Model                   | 669      |
| Lens                    | 54572681 |
| Other details as 53939D |          |

LAMP, REVERSING (Optional)

|                        |          |
|------------------------|----------|
| Part No.               | 53862A/B |
| Model                  | 661      |
| Glass                  | 54570778 |
| Screw, fixing glass    | 54101661 |
| Gasket, seating glass  | 54571028 |
| Retainer, gasket       | 54573078 |
| Nut, lens fixing screw | 187117   |

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Lamp, reversing 53862A/B cont'd.....

Sleeve, terminal 555910  
 Bulb 382  
 Grommet, cable entry 572363

STARTING MOTOR

Part No. 25550B  
 Model M418G  
 Cover, band 255557  
 Cap, shaft 255854  
 Brushes, set 255659  
 Bracket or frame, C.E. 256748  
     Bushing, bearing 255491  
     Spring, set, brush tension 54257221  
 Nut, shaft 255851  
 Spring, main 270889  
 Pinion and Sleeve 291806  
     Spring, pinion retaining 255728  
 Bracket or Frame D.E. 256495  
     Bushing, bearing 270038  
 Armature 255463  
 Field Coils 256578  
 Bolt, through fixing 255459  
 Sundry Parts, Set 256762

STEERING COLUMN CONTROL

Part No. 1133577B  
 Model CC9  
 Ring, knob retaining 333253  
 Contact, top 54300150  
 Spring, horn knob 333257  
 Knob, horn push (serviced by vehicle manufacturer) 54850020  
 Brush †54300325

SWITCH, DIPPER

Part No. 34536B  
 Model 103SA

SWITCH, FLASHER

Part No. 34899B  
 Model 125SA

SWITCH, HEATER (Optional)

Part No. \*34316A  
 (31869)  
 Model PS7-2  
 Knob †54334927

SWITCH, HORN ISOLATING  
 (Export France)

Part No. \*34555D  
 (31828)  
 Model 65SA

SWITCH, IGNITION and STARTING

Part No. 31873F  
 Model 47SA

SWITCH, LIGHTING and  
 DRIVING LAMP FLASHER  
 (Left hand drive)

Part No. †34987A  
 Model 102SA

(Right hand drive)

Part No. †34988A  
 Model 102SA

SWITCH, PANEL

Part No. 78391A  
 Model 3R  
 Knob †54334481

SWITCH, REVERSING (Optional)

Part No. 31849A  
 Model SS10

SWITCH, SOLENOID STARTING  
 MOTOR

Part No. 76464F  
 Model 2ST  
 Washer, terminal 185040  
 Nut, contact switch 170574  
 Cap, rubber 763119  
 Connector, Lucar, starter push 54190015  
 Connector, Lucar, fuse box 54190013  
 Connector, Lucar, control box  
 or ammeter 54190014

(Special orders - cold climates)

Part No. 76497F  
 Model 2ST

Less cap, rubber, Other details  
 as 76464F

SWITCH, WINDSHIELD WIPER

Part No. †35521A  
 Model 58SA  
 Knob †54336391

KNOB, AIR DISTRIBUTION  
 (When fitted)

Part No. 54335558

KNOB, HEATER

Part No. 54334503

cont'd.....

|                             |                       |                         |   |         |
|-----------------------------|-----------------------|-------------------------|---|---------|
|                             | WARNING LIGHTS        |                         | OVERDRIVE EQUIPMENT                                   |         |
| Part No.                    | (Ignition)            | 38059A                  | (Optional)  |         |
| Part No.                    | (Flasher)             | 38067A                  | SWITCH, CONTROL                                       |         |
| Model                       |                       | W111                    | (Right hand drive)                                    |         |
| Bulbholder                  |                       | 39020                   | Part No.  | ‡34986A |
| Bulb                        |                       | 987                     | Model   | 90SA    |
|                             | BULBHOLDER, MAIN BEAM |                         | (Left hand drive)                                     |         |
| Part No.                    |                       | 554734                  | Part No.  | ‡34985A |
| Bulb                        |                       | ‡987                    | Model   | 90SA    |
|                             | WINDSHIELD WIPER      |                         | SWITCH, INTERRUPTER                                   |         |
|                             | Motor                 |                         |   |         |
| Part No.                    |                       | 75568A                  | Part No.  | 31849A  |
| Model                       |                       | DR3A                    | Model   | SS10    |
| Bolt, fixing                |                       | 54100606                |   |         |
| Brushgear                   |                       | 743171                  | Part No.  | 76515F  |
| Brush Set                   |                       | 729367                  | Model   | 11S     |
| Armature                    |                       | 743929                  |   |         |
| Coil                        |                       | 54713957                | Part No.  | 33213D  |
| Studs fixing, set of parts  |                       | 743176                  | Model   | 6RA     |
| Switch, self parking        |                       | 54712982                |   |         |
| Shaft and Gear              |                       | 54714897                |   |         |
| Sundry Parts Set            |                       | 740899                  |   |         |
|                             | SOLENOID              |                         |   |         |
|                             | RELAY                 |                         |   |         |
|                             | WHEELBOX              |                         |   |         |
| Part No.                    | (Right Hand)          | 72752B                  |   |         |
| Part No.                    | (Left Hand)           | 72753B                  | ‡ Order separately.                                   |         |
| Spindle and gear            |                       | 740786                  |   |         |
| Nut, wheelbox fixing        |                       | 153511                  | * When ordering, quote part number shown in brackets. |         |
| Nozzle                      |                       | 743294                  |   |         |
|                             | RACK                  |                         | ‡ New item.   |         |
| Part No. (cut to 28 13/32") |                       | 743221                  | Complete control serviced by Vehicle Manufacturer.    |         |
|                             | OUTER CASINGS         |                         |   |         |
| Motor to wheelbox           |                       | 54713140                |   |         |
| Wheelbox to wheelbox        |                       | 54713141                |   |         |
| Short, wheelbox             |                       | 740746                  |   |         |
|                             | GROMMET               |                         |   |         |
| Part No.                    |                       | 745031                  |   |         |
|                             | ARM, LEFT HAND DRIVE  |                         |   |         |
| Part No.                    | (10° crank)           | 54711537                |   |         |
| Part No.                    | (40° crank)           | 54715417                |   |         |
|                             | ARM, RIGHT HAND DRIVE |                         |   |         |
| Part No.                    | (10° crank)           | 54711536                |   |         |
| Part No.                    | (40° crank)           | *54712944<br>(54715416) |   |         |
|                             | BLADE                 |                         |   |         |
| Part No.                    |                       | 54711613                |   |         |