DO YOU HAVE ANY OLD UNITS?
WE'RE BUYERS AS WELL AS SELLERS

Alongside our new parts, we also offer parts which have been reconditioned (to the very highest standards). Because of this, we are often in the market for engines, gearboxes and axles which are suitable for reconditioning purposes.

Please give us a call.

ALL PARTS ARE GUARANTEED

“It's our objective to ensure the satisfaction of every one of our customers.”

Please refer to our Price Guide for warranty information.

BUSINESS HOURS
8.30am - 5.30pm Monday to Friday. 8.30am - 1.30pm Saturday. (Closed Sunday and Bank Holidays Except Good Friday)

HOW TO FIND US
We're 2 miles south of Lincoln, on the A15 Lincoln to Sleaford Road.
The first of the Michelotti-styled TRs, the smart and smoothly-detailed TR4, was introduced in 1961, and was steadily developed in the next seven years. It was a direct replacement for the long-running TR3A, was the first-ever TR with wind-up windows, and the first with the optional 'Surrey' top.

As always with Triumph, the vast majority of these cars were exported: by the time production ended in 1968, more than 80,000 cars of all types had been built.

Although all cars shared the same basic body style, there were four distinctly different models - the original TR4, the TR4A with its new chassis and independent rear suspension (except for some USA-market examples), the carburettor-engine TR250 for sale only in North America, and the 150bhp TR5 PI for sale in the rest of the world.

Except for the advanced new Lucas fuel injection system, these cars were all sturdy and simple to maintain. Restoration and maintenance is straightforward.

HELPING YOU CARE FOR YOUR TR4/TR4A/TR5/TR250

The first of the Michelotti-styled TRs, the smart and smoothly-detailed TR4, was introduced in 1961, and was steadily developed in the next seven years. It was a direct replacement for the long-running TR3A, was the first-ever TR with wind-up windows, and the first with the optional ‘Surrey’ top.

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THIS CATALOGUE

With this catalogue, we aim to help keep your task of maintaining TRs as easy as possible, not only with an unbeatable spare parts stock, but with affordable prices, swift and efficient service.

We have listed parts most frequently called for, but it is by no means exhaustive. Our stock lines are continually increasing therefore, if the part(s) you require are not listed, please contact our sales office where our staff will be pleased to check availability and price for you.

MEMBERS OF BRITISH MOTOR HERITAGE

British Motor Heritage is an organisation committed to the preservation of the cars which have special places in our motoring history. One of the ways in which it pursues this objective is by helping to ensure that replacement parts are available and of sufficient quality. Stringent standards are necessary to meet the requirements of Heritage approval, and the highest accolade for any company involved with the supply of parts for classic cars is to have Heritage approval. Rimmer Bros were invited to Heritage membership in 1987 and are approved for Triumph and Rover SD1 models in which we specialise.

THE CARS WE SPECIALISE IN

As well as looking after your TR4/TR4A/TR5/TR250, we also concentrate on TR2/3, TR6, TR7/8, Stag, Spitfire, GT6, 2000/2500/2.5PI, Dolomite (inc Sprint), Herald, Vitesse, Rover SD1, Range Rover, Discovery, Freelander, 90/110 and Land Rover ‘Series’ vehicles. Please refer to inside rear cover for details on all our catalogues.
SO WHERE DO WE GET OUR PARTS

Wherever possible we supply original stock from BL/Rover sources - lots of parts are still manufactured. Where this fails, we sometimes have parts re-manufactured. We have Heritage approval to do this, because we have satisfied them as to our quality control standards, and we use original tooling and factory drawings where these are available. Where original parts are unavailable and the cost of re-manufacture is prohibitive, we may supply a suitable alternative or in certain cases offer a used (non safety critical) part.

THE STOCK WE NEED TO GIVE THE SERVICE YOU NEED

Our degree of specialisation means two things. Firstly, our people know the cars we’re dealing with inside and out, and can give you any advice you might need regarding part selection.

Secondly, we are able to stock in depth just about any part you might need. Triumph House is our latest HQ, acquired in 1991. With nearly 50,000 square feet of warehousing alone, it is a cavernous building, and it needs to be! It currently contains more than 100,000 recorded part numbers with over 30,000 stock lines, and we hold as many of each as necessary to make it almost impossible to run out of stock.

All other aspects of our operation receive equal emphasis. A truly efficient mail order and stock control system. The latest racking and storage facilities for fast and accurate “order picking”. Careful packaging and despatch procedures.

THE PEOPLE YOU’RE DEALING WITH

This company really is owned by two brothers named Rimmer. Bill and Graham started their business from humble beginnings in the early 1980s, and it has grown to be one of the leading organisations of its kind in the world, supplying parts Worldwide to an ever growing list of customers.

Both Bill and Graham still work full-time in the business, helped now by over 50 members of staff.

The main qualification of membership of our staff is a recognition that our customers, and our company reputation, depend on our ability to get every aspect of our service right first time.

COMMITMENT TO CUSTOMER SERVICE

Helpful - Accurate - Fast - Efficient

The overall objective at Rimmer Bros is to achieve customer satisfaction at all times. Our people know your car well, and every member of our staff is dedicated in helping to preserve Classic Cars

Our computer system gives up-to-the minute information regarding availability and the price of any item. We have an enviable reputation for despatching goods when the customer needs it, quickly and efficiently.

We try to make all our systems and documentation easy to follow and use, and make sure that our catalogues and price guides really do help our customers choose the right parts easily, first time.

TRIUMPH PARTS SPECIALIST
**TELEPHONE NUMBER**

**SALES**

01522 568000

(Overseas +44 1522 568000)

**FAX NUMBER**

**SALES**

01522 567600

(Overseas +44 1522 567600)

**E_MAIL & INTERNET**

E-Mail

sales@rimmerbros.co.uk

Internet

www.rimmerbros.co.uk

**ADDRESS DETAILS**

Rimmer Bros, Triumph House,
Seaford Road, Bracebridge Heath,

---

**HOW TO**

**THIS CATALOGUE & OUR PRICE GUIDE**

There are no prices in this catalogue. Use it to select the parts you need, then check their cost by referring to the separate Price Guide which represents the other half of our ordering system. The price guide is updated and reprinted more frequently, but we ask that you confirm all prices when ordering.

It may also list additional parts (new lines) that we have introduced since this catalogue was printed, and it has more detailed information about ordering & delivery methods. It also has information on warranties and a ‘Trouble Shooter Guide’.

**ORDERING BY PHONE**

Please quote your home postcode and part numbers where possible. This gives instant access to our computerised records and stock control system. If you have any difficulty in selecting the parts you need, our expert staff can help.

**UK Payment for Phone Orders**

(See also “Overseas Orders & Payment.”)

When you have checked on price, availability and delivery costs you can place your order by phone using Visa, MasterCard, Delta/Connect, Switch, Solo, American Express, Diners Club, or JCB. You will merely need to tell us the card number, expiry date (or issue number), cardholder’s full name and registered card address.

**After Hours Ordering Service**

We operate a 24-hour answering/ordering service which is available to card holders out of normal hours for both UK and Overseas customers. Just leave all necessary details on our telephone voice mails, ie your vehicle type, year, model, the parts and/or the part numbers you require, plus your name, address (inc, postcode), credit card details and delivery address (if different).

Writing out these details before phoning usually helps a caller to give us clear instructions. If at all possible, please also leave a daytime telephone number.

**ORDERING BY POST**

We ask you to phone first if at all possible - to check your parts selection, and to advise of delivery charges. Because prices and availability sometimes change, we can also confirm the exact remittance needed avoiding unnecessary delays. If you have not been able to telephone, please give us all possible information - car type/year, RH or LH, front/rear etc - so we can check your selection (including your name, address and postcode) in all correspondence.

Use our Order Form if you can. It asks specifically for all the details we might need. Please photostat or request additional copies of the order form if required.

**UK Payment for Post Orders**

(See also “Overseas Orders & Payment.”)

Send your remittance with the order. The ‘Pricing’ section in the Price Guide tells you how to calculate the amount.

We accept payment by personal cheque even if the cheque guarantee card limit is exceeded. All we require is your full name and address on the back of the cheque along with your cheque card number and for business cheques, a relevant letterhead. Cheques or P.O.s made out “Rimmer Bros Ltd” please.

Note, if you are unsure as to the exact amount to send, you can write across the top of your cheque, “Cheque Value Not To Exceed E...”. You can post us your credit card details if you prefer. If you send cash, note that we cannot accept responsibility for any loss, so registered mail is essential. Bank drafts and Building Society cheques are also accepted. For Bank Transfer information see Price Guide.

**ORDERING BY FAX**

**UK CUSTOMERS: 01522 567600**

OVERSEAS CUSTOMERS: +44 1522 567600

See also “Overseas Orders & Payment.”

Another facility for customers who wish to make enquiries, or order by credit, debit or charge card. Again, we will need your name, address (inc. postcode), credit card details and delivery address (if different). Plus fullest possible car/parts details - as for orders by post.

**ORDERING BY E-MAIL AND THE INTERNET**

For Internet surfers our web site holds details on all our parts catalogues and has an on line ordering facility. Use our E-Mail address for sending your order or parts enquiry. State if you require us to confirm prices, as they can sometimes alter at short notice.

www.rimmerbros.co.uk

E-Mail: sales@rimmerbros.co.uk
COLLECTING IN PERSON

If you wish to ‘call and collect’, you will always be made welcome at our shop and sales counter during business hours. Our Visitor Information Centre has lots of interesting details of each production model and the factories where they were produced.

Customers drive here regularly from all over Europe. Lincoln is a historic Cathedral city and is an excellent place to visit. We’re about 2 miles south of Lincoln on the A15 Lincoln to Skeaeford road (see map on back cover). We advise you to pre-check by phone that we have the part/s you want in stock.

We accept payment by credit card, cash, bank draft, travellers cheque, building society cheque, and personal cheque (when presented with a cheque card) even if the cheque card limit is exceeded, and by business cheque with accompanying letterhead.

PRICING

For full information and details on prices, VAT, & VAT exempt export sales, please refer to the latest Price Guide. Written quotations are available on request, for parts and/or delivery charges. Please confirm all prices when ordering - prices and availability can sometimes change at short notice. Up to date prices can be found on our web site.

OVERSEAS ORDERS & PAYMENT

We supply parts to classic car owners Worldwide.

We have thousands of customers in Europe and regularly send parts as far afield as Australia, North America, Africa and the Far East. Delivery costs of course, vary greatly (depending on size/weight/urgency). We can quote accurately for the cost of parts and delivery once your requirements are known.

Our Multi-language European Order Forms explain how to order parts in English, Italian, German, Spanish and French.

Payment By Export Customers:

There is a choice of payment methods for customers overseas;

A) Credit card, Debit card or Charge card.
B) Bank cheque - in ££s sterling (Drawn on a London Bank)
C) Travellers Cheques (signed) - in ££s sterling.
D) Giro Cheques in ££s sterling.
E) By Bank Transfer - see Price Guide.

PLEASE NOTE THAT ALL TRANSACTIONS MUST BE IN ££s STERLING.

CHOICE OF DELIVERY METHODS

(For Further Information/Cost Details, Please Refer to Price Guide)

UNITED KINGDOM

There are numerous delivery options for the UK mainland ranging from Post (first class or parcel post) to overnight carrier services. We advise the best method of despatch when you telephone.

The type of service that we recommend depends upon the size, weight and urgency of the parts you require.

Our price guide indicates the approximate costs, and we will confirm the final invoice total at the end of the call if required.

WORLDWIDE (NON EC COUNTRIES)

We started exporting parts Worldwide in 1982, and since then we have gained an excellent reputation for our speed & efficiency of service.

Delivery costs are based on size, weight, and method of delivery. We have discounted rates with well known carriers, so costs are kept to a minimum. Send us a list of the parts you need (using post, phone, fax or E-Mail), tell us quantities and urgency, and we will work out the best delivery method and quickly advise you of the cost.

Written quotations are available on request.

EC COUNTRIES

The European Community Single Market permits the free movement of goods between all EC countries. This allows us to provide a superb service to all our customers within the EC, with the benefits of improved delivery - via lower charges and easier documentation. Deliveries can be easily arranged using air or surface transport. Our Price Guide indicates approximate costs.

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After building more than 80,000 classic 'sidescreen' TRs in eight years, in 1961 Standard-Triumph produced a new-generation model with a completely new and modern-looking style, one that was far better equipped than before. Launched as the TR4, this model eventually developed into the TR4A, then (with six-cylinder engines) into the TR250 and TR5 PI derivatives.

Harry Webster's engineers had worked hard to make this car different, and although there were mechanical elements of the old TR3A in the new car, this second-generation model was fresh in almost every respect. Technically and visually there were two aspects to the new TR4 - a brand-new two-seater sports-car body style by the Italian genius, Giovanni Michelotti, along with major revisions to the chassis and running gear.

The TR4's chassis was based on that of the TR3A, with the same wheelbase and the same basic construction, but front and wheel tracks were widened by four inches (front) and 2.5 inches (rear) respectively. Instead of the cam-and-lever steering of earlier TRs, inch-accurate rack and pinion steering was standardised. As before, centre-lock wire-spoke wheels were optional extras.

The familiar four-cylinder 'wet-liner' engine was available in 2,138cc or 1,991cc form (both rated at 100bhp, though few people chose the 2-litre alternative), and there was a new all-synchromesh gearbox with optional Laycock overdrive. Mechanically, therefore, it was a familiar mixture, though with a series of welcome modernising features. The new car's top speed was 102 - 105mph (slightly higher if overdrive was fitted).

The new body shell, which was manufactured at Standard-Triumph's Liverpool factory, was totally new, flush-sided and with a larger boot, with a much larger cockpit than before, wind-up windows in the doors, and with face-level ventilation (which was a British 'first'). Naturally there was an optional hard-top. This was a two-piece design in which the roof panel could be taken off without disturbing the rear window and surround: not only that, but a 'Surrey' top (a canvas roof with a simple bracing frame) was also available to fill that gap.

Although the new TR4 was a rather larger and heavier car than the TR3A had been, it still felt like a traditional British sports car, though it was more comfortable and versatile than the TR3A had ever been. Competitively priced at a British price of £1,095 (£1,146 with the hardtop fitted), it sold well all over the world, most especially in North America.

Theme and Variations

By this time Standard-Triumph had been absorbed by Leyland. This meant that there was more financial backing for product development and change, the result being a string of TR improvements in the 1960s, which made the cars more attractive than their British rivals.
The TR4A took over from the TR4 in the spring of 1965, originally at a British-market price of £968. Although it looked almost the same as before, there were major changes under the skin, notably a brand new chassis and a more powerful engine.

The new frame was much stiffer than before, and had been designed around independent rear suspension, a coil spring/semi-trailing layout rather like that of the Triumph 2000 saloon, and it used the final derivative of the legendary 2.2-litre ‘wet-liner’ engine producing 104bhp. This, now, is where the story gets complicated. For sale only in the USA, as an alternative, there was a beam-rear axle version of the new chassis. Exact production figures of this oddity are not available, but it seems that about 10,000 such cars were supplied.

There were very few styling changes for the TR4A, although there was a new front grille, and new side-lamp housings on the front wings for identification. In the cabin there was now a polished wood instrument panel, and at last the handbrake had been re-positioned, atop the transmission tunnel.

Compared with the TR4, the TR4A seemed to have rather a different character, for it had a softer ride than before. New seats had arrived during the run of the TR4, and now that the interior looked smarter than ever, it was one step further away from the wind-in-the-hair/side-screen character of the original TRs.

**Six instead of Four**

The biggest change of all was reserved for the summer of 1967, when the last of the four-cylinder cars was built, these being replaced by two parallel models, both of which used Triumph's modern 2,498cc in-line six-cylinder engine. Instead of the TR4A, there were to be two new TRs - the TR250 for North America, and the TR5 for the rest of the world.

Because sports-car customers seemed to be demanding more power from quieter engines by this time, the well-loved ‘four’ had to be dropped, because it had reached the end of its development life. Not only that, but for the first time new regulations being enacted in the USA demanded a reduction in exhaust emissions - and the old ‘four’ simply could not cope.

For 1968, therefore, Triumph retained the same basic chassis layout (the live-axle alternative was no longer available for the USA market), and kept a body style which looked almost the same as before, but chose to develop the silky-smooth 2000/GT6 six-cylinder engine for a new type of TR.

To meet every requirement, two versions of the new six-cylinder car were produced. Both types carried the same styling as before, except that a new type of ’dummy-Rostyle’ wheel cover was fitted over the disc wheels, and of course there were new badges, on the bonnet and on the boot lid.

To meet the new USA exhaust-emission regulations, the TR250 was launched. Except that it was fitted with transverse 'speed stripes' over the bonnet and front wings, it was a very familiar shape. Under the bonnet, however, there was a 104bhp/2.5-litre six-cylinder engine, fitted with a pair of 175CD Zenith-Stromberg carburettors.

This meant that the TR250's performance was almost identical to that of the previous TR4A. For the rest-of-the-world there was a much more exciting new model, the TR5. This car also had the 2.5-litre engine, but equipped with Lucas fuel-injection (this was therefore the first British road car to adopt fuel injection), and now the peak power was no less than 150bhp.

Compared with the original TR4, this was a 50 per cent increase, and it guaranteed a top speed of about 120mph, and much fiercer acceleration. In almost every way, therefore, the TR5 felt - and was - more muscular than any of the older 'wet-liner'-engined cars. In the UK, the TR went on sale at a sharply increased price, of £1,212.

These two cars, in fact, were only destined to have a very short life, as a major re-style was already under way. The first TR5s and TR250s were built in August 1967, but the last of all were completed only 16 months later, in December 1968.

This was the point at which the TR6 took over, a car which was mechanically similar, but which had a much-facelifted version of the Michelotti-style, this time carried out by Karmann of Germany. This style would remain in production at Canley for a further seven years.

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**TR PRODUCTION FIGURES: 1961 TO 1968**

These were the numbers of TR sports cars built at Canley, or supplied as CKD kits to some overseas subsidiaries, in the 1961 - 1968 period:

<table>
<thead>
<tr>
<th>Model</th>
<th>UK Market</th>
<th>Export Market</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>TR4</td>
<td>2,592</td>
<td>37,661</td>
<td>40,253</td>
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<tr>
<td>TR4A</td>
<td>3,075</td>
<td>25,390</td>
<td>28,465</td>
</tr>
<tr>
<td>TR250 (Carb)</td>
<td>8,484</td>
<td>8,484</td>
<td>16,968</td>
</tr>
<tr>
<td>TR5 (PI)</td>
<td>1,161</td>
<td>1,786</td>
<td>2,947</td>
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<tr>
<td>Totals</td>
<td>6,828</td>
<td>73,321</td>
<td>80,149</td>
</tr>
</tbody>
</table>

Note: The TR250 was officially sold only to the North American market. The TR5 PI was never officially sold in North America.
### Service Items

**Oil Filter**
- TR4/4A (top entry)
- GDC115
- TR5/250 (1)

**Air Filter**
- TR5/250 Only
- GDC111

**Fuel Filter**
- TR5/250 (1)
  - GFE5296
  - TR5Pi (1)
  - GFE1048

**Fan Belt**
- TR5/250 (3/8" wide)
  - GCB11088

**Rotor Arm**
- TR4/4A (1)
  - GRA101

**Contact Breaker Points**
- All Models
  - GCS111

**Injection Carbs.**
- TR4/4A (1)
  - GFE131

**S.U. Carbs.**
- TR250 (1)
  - GFE1020

**Distributor Cap**
- TR4/4A (1)
  - GDC114

**Plug Lead Set**
- TR4/4A (side entry)
  - HMP221001

**Spark Plugs**
- TR4/4A (top entry)
  - RF4009

**Rear Hub Seal**
- TR4A/5/250
  - 130985

**Front Hub Seal**
- TR4/4A/5/250
  - 104662

**Timing Cover Gasket**
- Upper Front - TR4A/5/250
  - GE6515

**Engine Gaskets**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
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<tr>
<td>Head Gasket Set:</td>
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<td>TR4/4A</td>
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<td>GE6718</td>
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<tr>
<td>TR250</td>
<td>(1)</td>
<td>GE6724</td>
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<tr>
<td>TR5</td>
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<td>GE6724</td>
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<td>GE6346</td>
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<td>TR5/250</td>
<td>(1)</td>
<td>GE6437</td>
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<tr>
<td>Rocker Cover Gasket:</td>
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<td>GE6413</td>
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<td>TR4/4A</td>
<td>(1)</td>
<td>GE6437</td>
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<tr>
<td>TR5/250</td>
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<td>GE6413</td>
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<td>Exhaust/Inlet Manifold Gasket:</td>
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<td>GE6882</td>
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<td>Exhaust Down Pipe Gasket:</td>
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<td>TR5/250</td>
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<td>GE6718</td>
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<tr>
<td>Sump Gasket Set:</td>
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<td>TR4/4A (Excluding Oil Seals)</td>
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<tr>
<td>TR4/4A (Excluding Oil Seals)</td>
<td>(1)</td>
<td>GE6246</td>
</tr>
<tr>
<td>TR5/250 (Including Oil Seals)</td>
<td>(1)</td>
<td>GE6214</td>
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<td>TR5/250 (Including Oil Seals)</td>
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<td>TR5/250</td>
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<td>GE6214K</td>
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<td>Timing Cover Gasket:</td>
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<tr>
<td>TR4/4A</td>
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<td>GE6515</td>
</tr>
<tr>
<td>TR5/250</td>
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</tr>
<tr>
<td>Thermostat Gasket - All Models</td>
<td>(1)</td>
<td>GE6103</td>
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### Oil Seals

**Crankshaft Oil Seals:**
- Front Timing Cover
  - TR4/4A
  - (1) 104662
  - TR5/250
  - (1) UKC1110
- Rear Main
  - TR4/4A
  - (1) 60862
  - TR5/250
  - (1) 143456

**Gearbox Oil Seals:**
- Front (All Models)
  - (1) 141756
- Rear (All Models inc. O/D)
  - (1) 146129

**Differential Seals:**
- Front Pinion
  - TR4/4A (Solid Axle)
  - (1) 100898
  - TR4/5/250 (IRS)
  - (1) 140337
- Side
  - TR4/4A (Solid Axle)
  - (2) GHS185
  - TR4/5/250 (IRS)
  - (2) 138523
- Front Hub Seal
  - (2) GHS110
- Rear Hub Seal
  - Inner
    - TR4/4A (Solid Axle)
    - (2) GHS162
    - TR4/5/250 (IRS)
    - (2) GHS131
  - Outer
    - TR4/5/250 (IRS)
    - (2) GHS133

### Mountings/ Suspension Bushes

**Engine Mountings:**
- Front
  - TR4 (Round Type)
    - (2) 139085
  - *TRA (Rectangular Type)
    - (2) 143957
  - TR5/250
    - (2) UKC8330
  - TR250
    - (1) 104086

**Differential Mounting Rubbers:**
- Upper Front - TR4A/5/250
  - Standard
    - (2) 134235
  - Polyurethane
    - (2) 134235P
- Lower Front - TR4A/5/250
  - Standard
    - (2) 134236
  - Polyurethane
    - (2) 134236P
- Upper and Lower Rear - TR4A
  - Standard
    - (4) 134235
  - Polyurethane
    - (4) 134235P
- Upper and Lower Rear - TR4A
  - (2) 147783

**Rear Trailing Arm Bush - TR4A/5/250:**
- Standard
  - (4) 137599
- Heavy Duty (HARD)
  - (4) 137599H
- Polyurethane
  - (4) 137599P

---

**GASKETS FROM STOCK**

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### Cables

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<td>TR4/4A Stromberg Carbs</td>
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<td>TR5 PI</td>
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<td>TR4A/5/250 Cable to rear wheels</td>
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<td>Wiper Drive Cable (All)</td>
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<td>LHD (69&quot;) (Non O/D)</td>
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### Rubber Seals

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<td>Windscreen Sealing Rubber; All Models</td>
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<td>Windscreen to Scuttle Sealing Rubber; All Models</td>
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<td>Windscreen Side Seal to Door Glass; All Models</td>
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<td>Ventilator Lid Seal; All Models</td>
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<td>Baffle Plate to Wing Seal; All Models</td>
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<td>Door Outer Glass Seal; All Models</td>
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<td>LH</td>
<td>(1)</td>
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<tr>
<td>Door Inner Glass Seal; All Models</td>
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<td>RH &amp; LH</td>
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### Engines

**Engines**

Full Engines (Reconditioned)

Supplied on an exchange basis, or if unavailable due to lack of old core, we can recondition your old engine. Full units are fully reconditioned and supplied less manifolds, water pump & other ancillaries.

- **TR4 (Engine No. to CT50000)** (1) RF4006R
- **TR4A (Engine No. CT50001E on)** (1) RF4007R
- **TR5Pi (Engine No. CT51E on)** (1) RF4008R
- **TR250 (Engine No. CT514E on)** (1) RF4009R
- **Engine Installation Kit (Gaskets, filter etc.)**
  - TR4/4A (1) RF4010
  - TR5 (1) RF4011
  - TR250 (1) RF4012

Short Engines (Reconditioned)

Rebored Block, New Pistons, Reground Crank, New Shells.

- **TR4/TR4A** (1) RF4013R
- **TR5/TR250** (1) RR2001R
  - NB. Bore have no recess at the top. Filled with early ‘Long Back’ Crank.

**NOTE - TR4/4A**

Engines also available to order with 87mm pistons/liners using the ‘Powermax’ set. Please enquire for details.

---

**MORE STOCK EVERY DAY**

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.
Pistons & Liners - TR4/4A
4 Cyl Engine TR4/4A 86mm

Cylinder Liner C/W Piston Assy;
All 4 Cyl 86mm Models (Set of 4)

- Standard Size
  - RF4002
  - +.020" oversize
  - RF4002.020
  - +.030" oversize
  - RF4002.030
  - +.040" oversize
  - RF4002.040

- Pistons and Rings Assy;
  All 4 Cyl 86mm Models
  - Standard Size
    - RF4003
    - +.020" oversize
    - RF4003.020
    - +.030" oversize
    - RF4003.030
    - +.040" oversize
    - RF4003.040

- Piston Ring Sets (3 Ring Type);
  inc Rings for 4 Pistons (86mm),
  - Standard Size
    - RF4004
    - +.020" oversize
    - RF4004.020
    - +.030" oversize
    - RF4004.030
    - +.040" oversize
    - RF4004.040

- Piston Ring Sets (4 Ring Type);
  inc Rings for 4 Pistons (86mm),
  - Standard Size
    - RF4005
    - +.020" oversize
    - RF4005.020
    - +.030" oversize
    - RF4005.030
    - +.040" oversize
    - RF4005.040

Gudgeon Pin
- (4) 60254
- (8) 45985

Inlet Valve - TR4/4A
- (4) 107626
- Inlet Valve Guide
  Standard
  - (4) 58923
  - Upgraded
  - (4) 58923UR

Valve Spring Set up to CT21470;
TR4
- (1) RF4020
- Valve Spring Set from CT21471;
TR4/4A
- (1) RF4021

Rocker Cover Oil Cap (Push-On)
- (1) 113569

Rocker Cover Oil Cap (Twist On)
- (1) GZC1400

Rocker Cover (Alloy)
- (1) RF4119

Rocker Cover (Alloy) vented
- (1) RF4119V

Engine Gaskets & Oil Seals - TR4/4A

Head Gasket Set - TR4/4A
- (1) GEG178

Head Gasket Only - TR4/4A
- 205481

Rocker Cover Gasket
- 205481

Exhaust/Inlet Manifold Gasket
- (2) 111322

Exhaust Down Pipe Gasket;
TR4
- (1) GEG718

TR4A
- (1) GEG724

Gasket, Water Pump to Housing;
All 4 Cyl Models
- (1) 138587

Gasket, Pump Housing to Block;
All 4 Cyl Models
- (1) 138586

Sump Gasket Set;
TR4/4A (Less Oil Seals)
- (1) GEG248

TR4/4A (With Oil Seals)
- (1) GEG249

Sump Gasket Only - TR4/4A
- (1) 211123

Timing Cover Gasket - TR4/4A
- (1) 211122

Thermostat Gasket
- (1) GTG103

Oil Seal Crankshaft;
Front (Timing Cover) - TR4/4A
- (1) 104662

Rear (Main) - TR4/4A
- (1) 60862

Rear Main Bearing Cap Felt Seal
- (2) 58335

Figure of 8 Liner Seals;
All 4 Cyl Models
- (2) 112789

Oil Pump & Sump - TR4/4A

Oil Pump Assy
- (1) 200155

Spindle and Rotor Only
- (1) 504862

Oil Pressure Relief Valve Spring;
TR4/4A Purolator Type
- (1) 60414

TR4/4A Tecalemit Type
- 59609

Sump Pan - Alloy
- (1) 301318

Sump Gasket
- (1) 211123

Sump Drain Plug (Shouldered Type)
- ULC1999

Sump Drain Plug Washer
- (1) WF524

For Above Only

Sump Drain Plug;
Tapered Type
- (1) 2262115

Tapered Magnetic
- (1) 155660

Oil Filter - TR4/4A

Oil Filter Element
- (1) GFE104

Oil Pipe to Flexible Hose
- (1) 200646

Flexible Oil Pipe to Gauge Pipe
- (1) 102238

Nylon Oil Gauge Pipe - TR4A
- (1) 138308

Oil Filter Conversion Kit
Accommodates Late Style Screw on Filter Cartridge as Opposed to Standard Type
TR4 Purolator (Coarse Thread Original)
- (1) RF4022

TR4A Tecalemit (Fine Thread Original)
- (1) RF4023

Replacement Filter For Above
- (1) RR1243

Powermax Piston and Liners
- 4 RF4001
## Cylinder Block Components - TR5/250

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<td>Stud-Cylinder Head</td>
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<td>Nut - Cylinder Head</td>
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<td>Washer for 10381 Nut</td>
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<td>Core Plug Set (for Block &amp; C. Head)</td>
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<td>Distributor Pedestal TR250</td>
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<td>Distributor Pedestal TR5</td>
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## Oil Pump & Sump - TR5/250

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<td>A Remote Mounted Kit for Increased Rocker Lubrication</td>
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## Oil Cooler Kit (Engine) - TR5/250

Oil Cooler Kit see “Cooling & Heating”
TR5/250 6 CYLINDER

RECONDITIONED HEAD

Timing Gear & Camshaft - TR5/250

Timing Chain Kit:
- Inc. Chain, Oil Seal, Tensioner & Gasket
- TR5 (1) RF4069
- TR250 (1) RH5003
- Timing Chain (Single) - TR250 (1) 105131
- Timing Chain (Double)- TR5 (1) 145870

Sprocket - Camshaft:
- Single Chain - TR250 (1) 35960
- Double Chain - TR5 (1) 145865

Locating Plate (Cam Sprocket) (1) 36411

Setscrew (for Lock Plate) (2) 100500

Sprocket - Crankshaft:
- Single Chain - TR250 (1) 119389
- Double Chain - TR5 (1) 145864

Cyl Head & Fittings - TR5/250

Cylinder Head - Reconditioned:
- Complete with Valves & Springs; Less Rockers/Shaft/Pedestals
- Built to unsealed specification.
- TR5 (1) 516798R
- TR250 (1) 516798R

Oil Feed Kit (Rocker Gear) (1) RR1340

Inlet Valve Spring Top Collar; (6)
- TR5/250

Valve Spring Lower Collar; (6)
- TR5/250

Valve Spring; (12)
- TR5/250

Valve Guide:
- Rocker Arms (Non Bush Type)
- For Cyl Head & Block (1) RG1034

Inlet Valve (6)
- TR5/250

Cam Follower (Tappet) (12)
- TR5/250

Inlet (Nos. 2, 4, 6, 8, 10, 12) (6)
- TR5/250

Exhaust (Nos. 1, 3, 5, 7, 9, 11) (6)
- TR5/250

Rocker Shaft (1)
- Inc. Rocker Shaft, 6 Pedestals, 5 Shaft Springs & Rocker Arms.

RR1312

Rocker Gear Overhaul Kit (1)
- A remote mounted kit for increased lubrication to Rocker Gear.
- For Cyl Head & Block

RR1340

Oil Feed Kit (Rocker Gear) (1)
- Inc. Rocker Shaft, 6 Pedestals, 5 Shaft Springs & Rocker Arms.
- TR5/250

Rocker Arms (Non Bush Type)
- Uprated (6)

Rocker Shaft Springs
- Short (6)

Rocker Cover (Alloy) (1)
- TKC378A

Rocker Cover Gasket (1)
- GEG413

Rocker Cover (Alloy) (1)
- TKC378A

Rocker Cover Gasket (1)
- GEG413

Rocker Gear
- Overhaul Kit
- Inc. Chain, Oil Seal, Tensioner & Gasket

Renewal Kit for Cyl Head & Block (1)
- TR5/250

Rocker Shaft Springs (between Arms)
- TR5/250

Rocker Axes (Non Bush Type)
- TR5/250

Timing Cover (1)
- 217790

Timing Cover Oil Seal (1)
- UKC1110

Timing Cover Gasket (1)
- 211126

Distributor Pedestal:
- TR5 (1) 308396

TR250 (1) 126784

Gasket (Shim) to Block (1)
- 104039

Drive Assy (Distributor to Oil Pump):
- TR5 (1) 149099

TR250 (1) 126786

Gear Only - TR5/250 (1)
- 126785

Fixing Pin for Gear - TR5/250 (1)
- 500974

Top Gear for Metering Unit - TR5 (1)
- 149098

Locking Pin for Metering Unit - TR5 (1)
- 500975

Side Gear for Metering Unit - TR5 (1)
- 149100

End Cap for Pedestal - TR5 (1)
- 149226

"O" Ring on Cap - TR5 (1)
- NKC101A

Seal, Oil & Petrol - TR5 (1)
- 145720

Plastic Metering Unit Drive - TR5 (1)
- 149995

"O" Ring for Housing - TR5 (1)
- 149486

Camshaft:
- TR5 (1) 307689

TR250 (1) 307621

Head Stud (1)
- 105114

Locking Plate (Camshaft) (1)
- SH650571

Fixing Screw (Plate to Block) (2)
- RH5003

Lock Washer (2)
- GHF332

If your rocker gear is worn or noisy, this kit allows a significant saving by buying all the parts individually. It includes new rocker shaft, 12 rocker arms & pedestals, shaft springs and end plugs.

OVERHAUL KIT, rocker gear RR1312

Rock Nut (1)
- 58923UR

Plug (6)
- 111869

Valve Guide:
- Exhaust
- Standard (6)
- Up-rated (6)

Inlet
- Standard (6)
- Up-rated (6)

Valve Spring:
- TR250 (Single Type) (12) 138487
- TR5 (12) 140513

Valve Spring Lower Collar;
- TR250 (12) 105118

Inlet Valve Spring (12)
- TR250 (12) 149717

Rocker Shaft (1)
- TR5/250 6 CYLINDER

Exhaust Valve Spring Upper Collar (2 Part);
- TR5/250

Rocker Oil Feed Kit RR1340

If your rocker gear is worn or noisy, this kit allows a significant saving by buying all the parts individually. It includes new rocker shaft, 12 rocker arms & pedestals, shaft springs and end plugs.

OVERHAUL KIT, rocker gear RR1312

11
Clutch

Clutch Kit (includes Cover, Plate, Rel. Bearing);
TR4 (1) RF4025
TR4A/5/250 (1) RF4026

Clutch Cover (Only);
TR4 9" Spring Coil Type (1) GCC127
TR4A/5/250 Diaphragm Type (1) GCC228

Clutch Plate (Only);
TR4 9" Plate (1) 116638
TR4A/5/250 (1) GCP143

Release Bearing Only - All Models (1)
GRB211

Where a Borg and Beck clutch is fitted as a service replacement for a Laycock assembly, the mounting bolts must be shortened to a length not exceeding 3/4" (19 mm) due to the difference in mounting flange thickness (the bolts may bottom in the holes).

Alternatively use 6 new bolts (6) SH505061

SPECIAL NOTE

Clutch Hydraulics

Clutch Master Cylinder;
TR4/4A (0.75" bore) (1) 130887
TR4/4A (0.70" bore) (1) 132909
Note: It cannot be confirmed on which cars these alternative cylinders were fitted, but 0.70" type have this cast on the cylinder body.

Repair Kit - (Master Cylinder);
TR4/4A (0.75" bore) (1) GRK1027
TR4/4A (0.70" bore) (1) 1658986
TR5/250 - RHD (1) 148530
TR5/250 - LHD (1) 148531

Clutch Slave Cylinder;
TR4/4A - (Girling Type) (1) 516788
TR5/250 - (Lockheed Type) (1) UKC6677

Repair Kit (Slave Cylinder);
TR4/4A (1) 505704
TR5/250 (1) 513390

Push Rod Slave Cylinder;
TR4/4A (1) 504852
TR5/250 (1) 138572

Clevis Fixing Pin;
TR4/4A (1) 216421A
TR5/250 (1) PJ8808

Flexible Hose (to Slave Cylinder);
TR4* (1) GBH415
TR4A* (1) 143354
TR5/250* (1) 140420

*Also available in Aeroquip.

Clutch/Brake Fluid;
Unipart (Dot 3) (1 litre) (A/R) GBF103
Silicone (0.5 litre)* (A/R) RX1327
Silicone (1 litre)* (A/R) RX1326

*Do not mix with Standard Fluid.

Pedals and Controls

Clutch/Brake Pedal Rubber (2) 122289
Clutch/Brake Pedal Return Spring (2) 57950
Clutch/Brake Pedal Arm Bush;
TR4/4A (4) 100954
TR5/250 (4) 138611

Clutch/Brake Pedal Arm Shaft;
TR4/4A (1) 110016
TR5/250 (1) 148017

Accelerator Cable;
TR5 RHD (1) 149005
TR5 LHD (1) 149004

Accelerator Pedal Return Spring (1) 27645

Accelerator Support Plastic Bearing;
TR5 Standard (2) 138490
TR5 Polyurethane (2) 138480

Choke Cables;
TR4/4A SU Carbs (1) 401458
TR4/4A Stromberg Carbs (1) 401900/1

TR5 (1) 219258
TR250 (1) 214672

Knob, Choke Cable;
TR4/4A (1) 704873
TR5/250 (1) 712907

Handbrake Cables;
Cable, Lever to Compensator TR4 (1) 202069
Cable, Compensator to R.H. Rear TR4 (1) 129284
Cable, Compensator to L.H. Rear TR4 (1) 129283
Cable, to Rear Wheels TR4/5/250 (2) TKC248

Engine & Gearbox Mountings

Front Engine Mountings;
TR4 (Round) (2) 130985
TR4A (Rectangular) (2) 143057

N.B. 130985/2 are a recommended replacement for 130985 if fitted in pairs.

TR5/250 (2) UK8330

Rear Engine/Gearbox Mounting;
TR4/4A/5/250 (1) 104086

Suitable for all O/D and non O/D gearboxes.

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

THE EASY WAY TO ORDER AND GET THE RIGHT PARTS YOU NEED QUICKLY

KITS...KITS...KITS...

MORE STOCK EVERY DAY

CABLES, MOUNTINGS & CYLINDERS FROM STOCK

THE EASY WAY TO ORDER AND GET THE RIGHT PARTS YOU NEED QUICKLY

KITS...KITS...KITS...

MORE STOCK EVERY DAY
### Water Pump & Thermostat

- **Water Pump Assy (inc. Pump to Housing Gasket):**
  - TR4/4A less Pulley (1) GWP202
  - TR5/250 with Pulley (1) GWP200
- **Water Pump Pulley only (1):**
  - TR4/4A GWP202
  - TR5/250 GWP200
- **Temp Gauge Transmitter:**
  - TR4/4A (1) GTR104
  - TR5/250 (1) GTR108
- **Gasket, Water Pump to Housing:**
  - TR4/4A (1) 138587
  - TR5/250 (1) 138701
- **Gasket, Housing to Block:**
  - TR4/4A (1) 138586
  - TR5/250 (1) 138792
- **Thermostat (82°) (1):**
  - GTS104
- **Thermostat Gasket (1):**
  - GTG103
- **Gasket, Water Pump to Housing:**
  - TR4/4A (1) 138587
  - TR5/250 (1) 138701

### Cooling Fan

- **Cooling Fan:**
  - TR4/4A - 4 Bladed (1) 209792
  - TR4A - 6 Bladed (1) 211986
  - TR5/250 - 8 Bladed (1) 308353
- **Fan Fixing Bushes Standard:**
  - (8) 108496
  - Polyurethane (8) 108496P
- **Kenlowe Electric Fan Kit (1):**
  - RB7065
- **Fan Belt:**
  - TR4/4A (1) GFB40975
  - TR5/250 (1) GCB11088

### Oil Cooler Kit (Engine)

- **Oil Cooler Kit (Engine):**
  - TR4 (1) RF4027
  - TR4A (1) RF4028
  - TR5/250 (1) RR1296
  - Thermostat (Oil Cooler) (1) RS1456
  - Oil Filter only (Cartridge) (1) RR1243

### Radiator & Hoses

- **Radiator Reconditioned (New Core):**
  - TR4 (1) 401869R
  - TR4A (1) 401869R
  - TR5/250 (1) 312347
- **Radiator Cap:**
  - TR4 (1) GRC102
  - TR4A (1) GRC102
  - TR5/250 (1) GRH812
- **OverFlow Bottle:**
  - TR4/4A (1) 137632
  - TR5/250 (1) 137632
- **Overflow Bottle Cap:**
  - TR4/4A (1) 137743
  - TR5/250 (1) 137743
- **Overflow Hose:**
  - TR4/4A (1) 137742
  - TR5/250 (1) 137742
- **Overflow Hose/Cap Grommet:**
  - TR4/4A (1) 132565
  - TR5/250 (1) 132565
- **By-Pass Hose - TR4/4A (1):**
  - 105598

### Heater & Hoses

- **Heater Unit (Reconditioned):**
  - All Models (1) 812301R
- **Matrix in Heater - All Models:**
  - (1) 812301Matrix
- **Heater Motor Only - All Models:**
  - (1) 812301Motor
- **Heater Control Valve (Cyl. Head):**
  - All Models (1) 565755
- **Outlet Hose, Heater to Engine:**
  - All Models (1) 263285
- **Inlet Hose, Heater to Engine:**
  - All Models (1) 263285
- **Hose, Heater to Control Valve:**
  - TR4/4A (1) GRH812
  - TR5/250A (1) GRH812
- **Hose Heater to Steel Pipe:**
  - TR4/4A (1) GZA1336
  - TR5/250 (1) GHA1336
- **Water Pipe Pump to Bulkhead:**
  - TR4/4A (1) 208606
  - TR5/250 Mild or St’less Steel (1) 214405
- **Hose Kits:**
  - Inc. all Engine & Heater Hoses & Clips.
  - TR4 (1) RF4035
  - TR4A (1) RF4036
  - TR5 (1) RR1168
  - TR250 (1) RF4037
- **Anti-Freeze (Unipart):**
  - 1 Litre (A/R) GAC2018
  - 5 Litre (A/R) GAC2019

- **Heater Temp. Control Cable:**
  - All Models (1) 622361
- **Vent/Distribution Control Cable:**
  - TR4/4A (1) 612262
  - TR5/250 (1) 612262
- **Outlet Hose, Heater to Engine:**
  - All Models (1) 263285
- **Inlet Hose, Heater to Engine:**
  - All Models (1) 263285
- **Hose, Heater to Control Valve:**
  - TR4/4A (1) GRH812
  - TR5/250A (1) GRH812
- **Hose Heater to Steel Pipe:**
  - TR4/4A (1) GZA1336
  - TR5/250 (1) GHA1336
- **Water Pipe Pump to Bulkhead:**
  - TR4/4A (1) 208606
  - TR5/250 Mild or St’less Steel (1) 214405
- **Hose Kits:**
  - Inc. all Engine & Heater Hoses & Clips.
  - TR4 (1) RF4035
  - TR4A (1) RF4036
  - TR5 (1) RR1168
  - TR250 (1) RF4037

### OIL COOLER KIT

- **Bottom Radiator Hose:**
  - TR4/4A Radiator to metal pipe (1) 130038
  - TR5/250 Radiator to metal pipe (1) GRH392
- **Upper:**
  - TR4/4A (1) GRT389
  - TR5/250 Heater to metal pipe (1) 130039
- **Lower:**
  - TR5/250 TR5/250 (1) GRH393
- **Hose Kits:**
  - Inc. all Engine & Heater Hoses & Clips.
  - TR4 (1) RF4035
  - TR4A (1) RF4036
  - TR5 (1) RR1168
  - TR250 (1) RF4037

### Oil Coolant Kit

- **Oil Coolant (Unipart):**
  - 1 Litre (A/R) GAC2018
  - 5 Litre (A/R) GAC2019

---

**KEEP YOUR COOLING SYSTEM IN GOOD ORDER!**
## Fuel Injection System - TR5

### Inlet Manifolds

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel Injection Metering Unit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reconditioned</td>
<td>1</td>
<td></td>
<td>RX1222</td>
</tr>
<tr>
<td>Old exchange metering unit must be in a serviceable condition. No tampered or part dismantled units can be accepted under any circumstances. Metering Unit Drive Dog (Plastic)</td>
<td></td>
<td>149595</td>
<td></td>
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<tr>
<td>Sealing Ring (Metering Unit to Pedestal)</td>
<td></td>
<td>149486</td>
<td></td>
</tr>
<tr>
<td>Pedestal - Distributor (Recon)</td>
<td>1</td>
<td></td>
<td>308396R</td>
</tr>
<tr>
<td>Gasket (0.006&quot;)</td>
<td>1</td>
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<td>104939</td>
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<tr>
<td>Ins. unions for metering unit to inj. pipes</td>
<td></td>
<td>RR1297</td>
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<tr>
<td>Fuel Pump (Lucas) (orig. type recon)</td>
<td>1</td>
<td></td>
<td>214347R</td>
</tr>
<tr>
<td>Repair Kit for (Lucas) Pump</td>
<td>1</td>
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<td>214347FK</td>
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<tr>
<td>Cooling Coil (Lucas Pump)</td>
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<td>RR1135</td>
</tr>
<tr>
<td>Fuel Pump Bosch Conversion</td>
<td>1</td>
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<td>214347B</td>
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<tr>
<td>Fitting Kit for (Bosch) Pump</td>
<td>1</td>
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<td>214347FK</td>
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<tr>
<td>Mounting Bobbins (Lucas Pump)</td>
<td>3</td>
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<td>UKG2451</td>
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<tr>
<td>Pressure Relief Valve (Recon)</td>
<td>1</td>
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<td>156167R</td>
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<tr>
<td>High Pressure Hose</td>
<td>1</td>
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<td>215505</td>
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<tr>
<td>Pump to pressure relief Valve</td>
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<td>215505</td>
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<tr>
<td>Hose PRV to Filter</td>
<td>1</td>
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<td>214892</td>
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<tr>
<td>Fuel Injector; New</td>
<td></td>
<td>157913</td>
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<tr>
<td>Reconditioned</td>
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<td>157913R</td>
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<tr>
<td>Injector Insulating Block; Screw in Type</td>
<td>6</td>
<td></td>
<td>516922S</td>
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<tr>
<td>Push in Type</td>
<td>6</td>
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<td>516922</td>
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<tr>
<td>&quot;O&quot; Ring for Block</td>
<td>6</td>
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<td>TR51114</td>
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<tr>
<td>Keep Plate (Injectors) Standard</td>
<td>3</td>
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<tr>
<td>Stainless Steel</td>
<td>3</td>
<td></td>
<td>149308SS</td>
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<tr>
<td>Clip - Injector Pipe Strapping</td>
<td>3</td>
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<td>240431A</td>
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<td>Injector Pipes; Set of 6; Stainless Steel, Braided</td>
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<td>RR1169B</td>
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<tr>
<td>Standard</td>
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<td>Singular; Standard - No. 1</td>
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<td>No. 5</td>
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<td>UKC362</td>
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<tr>
<td>No. 6</td>
<td>1</td>
<td></td>
<td>UKC352</td>
</tr>
<tr>
<td>Fuel Pipe Kit (Metal) Copper Inc. feed and return pipes (fuel pump, filter to metering unit) and all堵ings and fillings.</td>
<td>1</td>
<td></td>
<td>RR1171</td>
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<tr>
<td>Inlet Manifold - Set of 3 (exch)</td>
<td>1</td>
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<td>RR1380R</td>
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<tr>
<td>Manifold Balance Pipe (Large)</td>
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<td>148899</td>
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<tr>
<td>Manifold Balance Pipe (Small)</td>
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<tr>
<td>Air Intake Manifold</td>
<td>1</td>
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<td>214804</td>
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<tr>
<td>Air Intake Convoluted Hose</td>
<td>1</td>
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<td>149693</td>
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<tr>
<td>Air Intake Trumpet</td>
<td>6</td>
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<td>152801</td>
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<tr>
<td>Flame Trap</td>
<td>1</td>
<td></td>
<td>603330A</td>
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<tr>
<td>Vacuum Hose (Manifold)</td>
<td>1</td>
<td></td>
<td>149609</td>
</tr>
<tr>
<td>Fuel Filter; Bowl &amp; Filter Assy</td>
<td>1</td>
<td></td>
<td>215299</td>
</tr>
<tr>
<td>Filter Element only</td>
<td>1</td>
<td></td>
<td>GF5296</td>
</tr>
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</table>

### Air Filter

See also K&N Filters - next page.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Filter Element (Standard); SU Carbs</td>
<td></td>
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</tr>
<tr>
<td>TR4 (Gauge Type)</td>
<td>2</td>
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<td>203131</td>
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<tr>
<td>TR4A (Oval Type)</td>
<td>2</td>
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<td>212278</td>
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<tr>
<td>Stromberg Carbs</td>
<td>2</td>
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<td>209825</td>
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<tr>
<td>TR4A (Round Type)</td>
<td>2</td>
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<tr>
<td>TR250 (2A Type)</td>
<td>2</td>
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<tr>
<td>TR250 (2E Type)</td>
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<td>148007</td>
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<tr>
<td>Gasket Filter to Carbs; TR4A/4A Open Filter Type</td>
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<tr>
<td>TR4A/4A Closed Case Type</td>
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<td>TR250 CD Type</td>
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</table>

### Accelerator & Choke Cables

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
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</thead>
<tbody>
<tr>
<td>Accelerator Cable; TR5 RHD</td>
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</tr>
<tr>
<td>LHD</td>
<td>1</td>
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<td>149004</td>
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<tr>
<td>Pedal Return Spring</td>
<td>1</td>
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<tr>
<td>Pedal Support Bearing</td>
<td>2</td>
<td></td>
<td>138490</td>
</tr>
<tr>
<td>Standard (Plastic)</td>
<td>2</td>
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<td>138490P</td>
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<tr>
<td>Polycarbonate</td>
<td>2</td>
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<td>138490P</td>
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<tr>
<td>Choke Cable; TR4/4A (SU Carbs)</td>
<td>1</td>
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<td>401458</td>
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<tr>
<td>TR4/4A (Stromberg Carbs)</td>
<td>1</td>
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<td>401901/1</td>
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<tr>
<td>TRS</td>
<td>1</td>
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<td>219258</td>
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<tr>
<td>TR250 (RHD)</td>
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<td>216472</td>
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<td>Choke Knob; TR4/4A</td>
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<tr>
<td>TR5/250</td>
<td>1</td>
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<td>712907</td>
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</table>

### Carburetors - TR4/4A/250

Note: Zenith Stromberg are also known as CD Type.

<table>
<thead>
<tr>
<th>Description</th>
<th>QTY</th>
<th>REQ.</th>
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<td>TR5</td>
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K&N Filters

For improved engine breathing and enhanced appearance.

TR4/4A/250:-
TR4 SU (H6) - Air Cleaner Kit (1) RF4070
TR4 CD (175 CD) - Air Cleaner (Each) (2) T69369
TR4A CD (175 CD) - Air Cleaner (Each) (2) T69369
TR250 CD (175 CD) - Air Cleaner (Each) (2) T69369

Available as a 1.75" deep filter or 2.25" deep filter.

TR5Pi:-
Air cleaner (3 required) (3) T69515
Air cleaner (cone element) (1) T6A1060
Air cleaner (element) (1) T6F1048KN

SERVICE ITEMS:-
Cleaning Fluid 1 litre (A/R) RX1346
Element Oil:-
57cc sachet (A/R) RX1347
250ml bottle (A/R) RX1348
400ml aerosol (A/R) RX1349

Fuel Pump & Fuel Filter

Fuel Pump;
TR4/4A (Repro) (No primer lever) (1) 109637
TR250 (Repro) (1) 213577
TR5 (Reconditioned) (1) 214347R

Repair Kit for above (1) 214347RK
TR5Pi Bosch Conversion (1) 214347B

Fitting Kit for above (1) 214347BFK

Fuel Pump Repair Kit (For AC Type Rbs);
TR4/4A/250 (1) AEU2760A

Gasket Petrol Pump to Block;
TR4/4A (1) 139041
TR250 (1) 138791

Fuel Filter;
TR250 (In-Line) (1) T767004
TR5 Filter & Bowl Assy (1) 215299
TR5 Filter Element only (1) T765296

Fuel Tank & Fittings

Fuel Tank - TR4/4A/5/250:
Mild Steel (1) 312359
Aluminum (1) 312359A

Fuel Tank Sender Units;
In. Locking Ring & Seal
TR4/4A/5/250 (1) 214465

Gasket, Sender Unit to Tank;
TR4/4A/5/250 (1) 2H1082

Fuel Filler Cap;
TR4/4A (1) 1515658
TR250 (1) 151444

Rubber, Diaphragm for Valve (1) 2777S

Fuel Tank - TR4/4A/5/250:
Mild Steel (1) 312359
Aluminum (1) 312359A

Fuel Tank Sender Units;
In. Locking Ring & Seal
TR4/4A/5/250 (1) 214465

Gasket, Sender Unit to Tank;
TR4/4A/5/250 (1) 2H1082

Fuel Filler Cap;
TR4/4A (1) 613590
TR250 (1) 725171

Locking Type Filler Cap;
All Models (1) 571096

Grommet, Filler Cap to Body;
All Models (1) 650247

Fuel Filler Hose;
All Models (1) UKC9920

Fuel Pipe Kit (Tank to Engine);
TR4/4A/250 (1) RF4107
TR5 (1) RR1171

Clip - Fuel/Brake Pipe;
Metal Clip (Single) (A/R) 59191
Plastic Clip (Single) (A/R) 150930
Plastic Clip (Double) (A/R) 624155

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

DOES YOUR TANK, SENDER OR CAP NEED REPLACING?
STANDARD EXHAUSTS

Exhaust Systems

STANDARD

Availability of Mild Steel Exhausts is now very limited. So much so, that the only components we can supply are for the TRS. We can however offer a full range of Stainless Steel Exhausts for the TR4/4A, TR250 and TR5 at very affordable prices, which will ensure long life and enhance the value of your vehicle.

MILD STEEL EXHAUST

TR5
Full System; (1) RR1115MS
Front Pipe (Twin) (1) GEX1255
Front Intermediate Pipe (1) GEX1269
RH (1) GEX1270
LH Rear Silencer (1) GEX1271
Exhaust Fitting Kit (1) RR1115FK

STAINLESS STEEL EXHAUSTS

TR4
Full System; (1) RF4039
Front Pipe (1) GEX1254SS
Main Centre Silencer (1) GEX3203SS
Rear Silencer (1) GEX3204SS
Exhaust Fitting Kit (1) RF4040

TR4A (up to Comm No. CTC70498)
Full System; (1) RF4041
Front Pipe (1) GEX1255SS
Front Silencer (1) GEX3205SS
Intermediate "Y" Piece (1) GEX1256SS
RH Rear Silencer (1) GEX3207SS
LH Rear Silencer (1) GEX3206SS
Exhaust Fitting Kit (1) RF4042

TR4A (from Comm No. CT70498)
Full System; (1) RF4043
Front Pipe (1) GEX1255SS
Front "Y" Section (1) GEX1257SS
Intermediate Pipe (1) GEX1258SS
Rear Silencer (1) GEX3208SS
Exhaust Fitting Kit (1) RF4044

TR250
Full System; (1) RR1167
Front Pipe (1) GEX1268SS
Intermediate Pipe (1) GEX1258SS
Rear Silencer (1) 308724SS
Exhaust Fitting Kit (1) RR1167FK

TR5
Full System; (1) RR1115SS
Front Pipe (1) GEX1255SS
RH Front Intermediate Pipe (1) GEX1269SS
LH Front Intermediate Pipe (1) GEX1270SS
Rear Intermediate Pipe (2) GEX1271SS
Rear Silencer (1) GEX3391SS
Exhaust Fitting Kit (1) RR1115FK

SPORT EXHAUSTS

Sports Exhaust System


TR4 (Single Sports Rear Silencer) (1) RF4076
TR4A (Twin Sports Rear Silencers) (1) RF4077
TR4A (Single Sports Rear Silencer) (1) RF4078
TR5/250 (Twin Sports Rear Silencers) (1) RR1373
TR5/250 (Single Sports Rear Silencer) (1) RR1400

Sports Exhaust System (less Manifold); Less Tubular Manifold & Fitting kit

TR4 (Single Sports Rear Silencer) (1) RF4072
TR4A (Twin Sports Rear Silencers) (1) RF4073
TR4A (Single Sports Rear Silencer) (1) RF4074

Sports Tubular Manifold; Uses original Gasket & Manifold fittings

TR4/4A - Stainless Steel (1) RF4075
TR5/250 - Stainless Steel (1) RR1154SS

Sports Exhaust System (less Manifold & Tubular Manifold); Suggest fit TR5 Manifold (308292).

TR4A/5 (1)
TR4/250 (1)

Complete Sports System (RR1373)

TR250 TWIN SPORTS EXHAUST FULL SYSTEM (RR1373)

TR5/250 SINGLE REAR SILENCER LARGE BORE SPORTS SYSTEM (RR1400)

MORE STOCK EVERY DAY

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.
**GEARBOX/OVERDRIVE UNITS**

It is our aim to carry exchange units on-the-shelf however, due to shortages of serviceable old units, this is not always possible. We will be pleased to recondition your existing unit(s) for you, assuming of course that all major components are serviceable.

This section lists only major units and service type items. If you require specific gearbox or overdrive components that are not listed here please enquire, we can consult factory listings & quote accordingly. We do stock a vast cross-section of parts, some of which are very hard to come by.

---

### Gearbox Units

#### RECONDITIONED GEARBOXES

All our reconditioned exchange gearboxes are fitted with new bearings, seals, gaskets, synchro cups and where necessary with new countershaft and reverse gear. All units come fitted with top cover/selectors, but Less; gear lever, wiring and switches.

**Note:** Occasionally it may be necessary to re-use your top cover as there are several variations for overdrive and switching gear.

**Please Note:** We recommend that you only use high grade Hypo 90 gear oil when fitting our gearbox & O/D units.

Unipart EP90 - 1/2 Litre  GGL190

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### Overdrive Unit - ‘A’ Type

**OVERDRIVE IDENTIFICATION**

‘A’ type overdrives are fitted with a 2 bolt fitting solenoid, and a large round brass sump plug.

‘J’ type overdrives are fitted with a screw-in type solenoid, and have a rectangular ‘finned’ sump (6 bolt fitting).

All TR4/5/250’s should have the ‘A’ type fitted as original but ‘J’ may have been retro fitted by a previous owner.

Overdrive Unit  (Less Solenoid and Drive Flange)

**Note:** Depending upon availability, the type of overdrive annulus fitted may differ to the original. Recalibration of your speedometer may be necessary.

**Overdrive Unit ‘A’ Type**

- **Solenoid (‘A’ Type) Assembly** (1)  109521
- **Solenoid (‘A’ Type) Plunger only** (1)  109521P
- **Drive Flange** (1)  L58948
- **Overdrive Wiring Harness**;
  - On Gearbox (1)  131339
  - Gearbox to Column (1)  146696

---

### Gearbox Recon Kits

**Gearbox Reconditioning Kits:**

These kits are suitable for overhauling a tired but serviceable gearbox and contain the parts that should be replaced as a matter of course.

**TR4/4A**

- **Oil Seal, Nose Extension** (1)  145796
- **Seal Kit for above** (1)  141756
- **Gearlever Gaiter;**
  - TR4 (One Piece) (1)  144578
  - TR4A/5/250 (1)  148095
- **Gaiter & Upper Grommet** (1)  RS1088R
- **Lower Grommet** (1)  RS1088R

**TR4/4A LHD Non O/D (78")**

- **Nose Extension Front Cover (2" Tube);**
  - Carries Release Bearing Carrier, Bolts to Gearbox (1)  147858

**TR4/4A (78")**

- **Oil Seal, Nose Extension;**
  - All models (1)  141756
- **Gear Lever;**
  - TR4 (1)  143624
  - TR4A (1)  148095
  - TR5/250 (1)  145796
- **Cap, Gear Lever Retaining;**
  - All models (1)  156460
- **Spring, Under Gear Lever Cap;**
  - All models (1)  145796

**TR4/4A (69")**

- **Oil Seal, Nose Extension;**
  - Suits 156460 cap only (1)  137988
- **Spring Gear Lever Anti Rattle;**
  - All models (1)  112424

**TR4/4A/5/250**

- **Oil Seal, Nose Extension;**
  - All models (1)  141756
- **Gear Lever;**
  - TR4 (1)  143624
  - TR4A (1)  148095
  - TR5/250 (1)  145796
- **Cap, Gear Lever Retaining;**
  - All models (1)  156460
- **Spring, Under Gear Lever Cap;**
  - All models (1)  145796
- **Plunger, Gear Lever Anti Rattle;**
  - All models (1)  112424

---

### Gearbox Gaskets & Oil Seals

**Gaskets:**

- **Top Cover** (1)  105758
- **Casing, Rear Extension** (1)  132465
- **Front Cover** (1)  59537
- **Keep/Cover Plate** (1)  55774

**Gearbox Kit**

- **Gearbox** (1)  151512
- **Overdrive** (1)  141756

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### Speedo Cable & Drive

**Speedo Cable;**

- **TR4/4A Rhd Non O/D (78")** (1)  GDS0141
- **TR4/4A Lhd Non O/D (69")** (1)  GDS0169
- **TR5/250 Rhd/Lhd (69")** (1)  GDS0169
- **Angle Drive (if fitted)** (1)  120694

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### Propshaft

**Propshaft**

- **Propshaft** (1)  207381
- **Universal Joint** (2)  GU1102
- **Bolt, Flange Fixing** (8)  107960
- **Nyloc Nut** (8)  TN3209

---

### Clutch Housing & Operating Systems

**Clutch Lever Cross Shaft**

- **TR4 Type (where grease nipples fitted)** (1)  108887
- **TR4A/5/250** (1)  136354

**Clutch Release Fork**

- **All models** (1)  106022

**Clutch Release Tapered Fork Pin;**

- **All models** (1)  158777

**Bell-Housing Cross Shaft Bush;**

- **TR4 (for greased type shaft)**
  - RH (1)  36997
  - LH (1)  36998
- **TR4A/5/250** (2)  137651

**Clevis Pin (cross shaft/push rod);**

- **TR4/4A** (1)  216421A
- **TR5/250** (1)  PJ8808
- **Sleeve, Release Bearing Carrier;**
  - TR4 (1)  100159
  - TR4A/5/250 (1)  147858
- **Spring Clutch Shaft;**
  - TR4/4A (1)  105752
  - TR5/250 (1)  144578

**Nose, Extension Front Cover (2" Tube);**

- **Carries Release Bearing Carrier, Bolts to Gearbox** (1)  100157

**Oil Seal, Nose Extension;**

- **All models** (1)  141756

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### Transmission Tunnel Covers

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**Axles, Diffs & Mountings**

As with Gearboxes and Overdrives, it is our aim to carry exchange units on-the-shelf however, due to old core shortages, this is not always possible. We will be pleased to recondition your existing Axle/Diff for you providing all major components are serviceable. We are able to offer certain units with a new Crownwheel & Pinion (NCWP) fitted.

**Axle (Recon);**
- TR4/4A Rigid Axle (Less Halfshafts)
  - 3.7:1 (1) 510922R
  - 4.1:1 (1) 510923R

**Differential (Recon) (IRS);**
- TR4A
  - 3.7:1 (1) 514752R
  - 3.7:1 (New CWP) (1) 514752RN
  - 4.1:1 (1) 514753R
  - 4.1:1 (New CWP) (1) 514753RN

- TR5
  - Part Number is suffixed in Price Guide.
  - 3.45:1 (1) RR1112R
  - 3.45:1 (New CWP) (1) RR1112RN
  - 3.45:1 (New CWP with Limited Slip Diff) (1) RR1112RNL

- TR250
  - Part Number is suffixed in Price Guide.
  - 3.7:1 (1) RR1112R
  - 3.7:1 (New CWP) (1) RR1112RN
  - 3.7:1 (New CWP with Limited Slip Diff) (1) RR1112RNL

**Axle Supports - TR4 Only;**
- Axle Support Straps (2) 107476
- Rear Axle Tube Buffer (2) 115456

**Diff Mounting Rubbers;**
- Rubber Mounting Rear TR4A
  - Standard (4) 134235
  - Polyurethane (4) 134235P
- TR5/250
  - Standard (2) 147788
- Rubber Mounting Front Upper TR4A/5/250
  - Standard (2) 134235
  - Polyurethane (2) 134235P
- Lower TR4A/5/250
  - Standard (2) 134236
  - Polyurethane (2) 134236P
- Washer, Large Upper/Lower Front TR4A/5/250 (4) 134234

**Crown Wheel & Pinion -**
- 3.45:1* (1) 516398
- 3.7:1* (1) 501278
- 4.1:1* (1) 505014
  *Above C.W.P only for use with the solid type spacer (Not for collapsible type).

**Back Plate, Differential;**
- TR4/5/250 (1) 149826

**Gasket, Back Plate to Diff;**
- TR4 (Solid Axle) (1) 101357
- TR4A/5/250 (IRS) (1) 134480

**Oil Seal (Diff Pinion);**
- TR4A/4 (Solid Axle) (1) 100899
- TR4A/5/250 (IRS) (1) 140337

**Oil Seal (Diff Side);**
- TR4A (Solid Axle) (2) 138523
- TR4A/5/250 (IRS) (2) 138523

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**Drive Shafts, Hubs & Bearings**

**TR4A/5/250 DIFFERENTIAL & DRIVESHAFT**

**TR4A/5 (Solid Axle)**
- Hub (Steel Wheel Type) (2) 113175
- Hub Shaft (2) 207613
- Hub Bearing (2) GHB166
- Hub Seal (2) GHS162

**TR4A/5/250 (IRS)**
- Halfshaft Assy (Recon, original) Complete, ready to fit. (2) RKC454R
- Halfshaft Assy (New, CV Type) Complete, ready to fit. (2) RKC454CV
- Halfshaft (New, CV Type) Less Hub Assy. (2) RKC454CVNH
- Halfshaft, (New, original replacement) Shafts only. (2) TKC853Z
- Hub Assy only (Recon) Complete, ready to fit. (2) TKC897R

**Drive Flange;**
- Inner (2) 211137
- Outer (2) 210879

**Wheel Stud;**
- Steel Wheels (8) 132317
- Wire Wheels (8) 142799

**Hub Bearing Carrier;**
- (2) 137496

**Bearing Kit;**
- (2) GHK1015

**Bearing Spacer;**
- (2) 138272

**Nylloc Flange Nut;**
- (2) 138663

**Slotted Flange Nut;**
- (2) 21479

**Universal Joint;**
- (4) GUJ102

**Driveshaft Gaiter;**
- (2) 140753

**Driveshaft Boot (Bell);**
- (2) 213844

**Stub Axle & Yoke;**
- (2) UKC843

**Help Us to Help You**

If you are not sure which part/part number you require, to help ensure you receive the correct component, wherever possible please quote:

**MODEL, YEAR, CHASSIS AND/OR ENGINE NUMBER PLUS ANY COMPONENT INFORMATION.**

- T2317 TR4 cat 27/1/03 2:20 PM  Page 18
### Front Suspension Components - TR4

There are 2 basic front suspension arrangements on the TR4.

**Early TR4 Cars:** To comm. No. CT6343 (W/Wheels) & CT6390 (Steel Wheels).

**Late TR4 Cars:** From comm. No. CT6344 (W/Wheels) & CT6391 (Steel Wheels).

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<td>Standard (Supplied in Singles)</td>
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<td>Rhino Adjustable (Supplied in Pairs)</td>
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TR4A/5/250 SUSPENSION PACKAGES (NOT TR4)

We have assembled a selection of shock absorber and spring packages to suit your requirements - they save you money too. These range from standard front and rear (lever) shock absorbers to either Gaz, Spax or Koni with body mounted (Type 1) rear telescopic conversion brackets (mount to inner wheel arch). These are then offered with either standard springs (front 330 lb., rear 360 lb.) or uprated (front 420 lb., rear 420 lb.) and lowered springs (front by 1”, rear by 3/4”).

Please note: we are also able to offer 2 other types of rear telescopic conversion brackets (chassis or body mounted), please enquire.

**STANDARD PACKAGES**

**GAZ**

- **SPECIFICATION SHOCK ABSORBERS**
  - Front- Telescopic Rear- Lever (recon. exch.)

**SPAX**

- **ADJUSTABLE SHOCK ABSORBERS**
  - Front- Telescopic Rear- Telescopic Type 1 Brackets

**KONI**

- **ADJUSTABLE SHOCK ABSORBERS**
  - Front- Telescopic Rear- Telescopic Type 1 Brackets

---

**2 FRONT, 2 REAR SHOCK ABSORBERS**

- RR1405
- RR1300G
- RR1300
- RR1406

---

**4 SHOCK ABSORBERS, 4 STANDARD SPRINGS, 8 SPRING INSULATORS**

- RR1407
- RR1408G
- RR1408
- RR1409

---

**4 SHOCK ABSORBERS, 4 UPRATED/LOWERED SPRINGS, 8 SPRING INSULATORS**

- RR1410
- RR1411G
- RR1411
- RR1412

---

**STANDARD SPRINGS**

- RR1413

**UPRATED/LOWERED SPRINGS**

- RR1414

**SUSPENSION BUSH KITS**

- **STANDARD**
  - RR1420 (Car Set)
  - Standard Inc. bushes for wishbones, anti roll bar, front dampers, steering rack, trailing arms, axle mountings (front) & rear damper links.

- **POLYURETHANE**
  - RR1420P (Car Set)
  - Polyurethane Inc. bushes for wishbones, anti roll bar, front dampers, steering rack, trailing arms, axle mountings (front) & rear damper links.

**SUSPENSION BOLT KIT**

- **STANDARD**
  - RR1420FK (Car Set)
  - Inc. all necessary bolts, nuts and washers to install the bush kits listed (N.B. excludes special washers which are assumed to be re-used).
**Road Wheels & Trims**

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<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Centre Lock Nuts - Chrome; Used with adaptors 217602 &amp; 217603 components, we can supply these parts separately.</td>
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<tr>
<td>Wire Wheel Conversion Kit; Note: Wheel Kits supplied with '2 Eared' Centre Lock Nuts. Optional 'Octagonal' Nuts available at no extra cost - refer to 'EC' suffixed part nos. in Price Guide. ('Eared' Lock Nuts illegal in certain countries). When fitting wire wheels, check the length of the wheel studs (shorten, or purchase the alternate studs) to ensure they do not foul the backs of the wheels.</td>
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<tr>
<td>Cleaning Brush (1)</td>
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<td>Copper/Hide Hammer (1)</td>
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<td>KACH100</td>
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<tr>
<td>Bevelled Nut (16)</td>
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<tr>
<td>Wheel Nut; for above (16)</td>
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<td>Bowl Nut - All Steel Wheels (16)</td>
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<tr>
<td>Combination Tool (1)</td>
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<td>Hardura Bag</td>
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<tr>
<td>Inc. Jack, Handle, Wheel Brace &amp; Hardura Bag.</td>
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<td>Safety Jacket (1)</td>
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<tr>
<td>Tool Kit (1)</td>
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<tr>
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<td>Tool Bag (1)</td>
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<tr>
<td>“Warning” Triangle (1)</td>
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<td>RX1344</td>
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</tbody>
</table>

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**WIRE WHEEL CONVERSION KIT**

You can now easily convert your TR to Wire Wheels with these conversion kits.

**TR4/4A (4.5Jx15 Wheels)**
- Wire Wheel Conversion Kit;
  - Chrome: (5) XW452C
  - Painted: (5) XW452S

**TR5/250 (5.5Jx15 Wheels)**
- Wire Wheel Conversion Kit;
  - Chrome (72 Spoke): (5) XW457C
  - Painted (72 Spoke): (5) XW457S

**Wire Wheel TR5/250 (5.5Jx15) - Centrelace**
- Chrome (70 Spoke): (5) XW5720C
- Painted (70 Spoke): (5) XW5720S

**Hub Adaptors/Spline - Bolt On;**
- RH (2) 217602
- LH (2) 217603
- Bevelled Nut (16) RSRN716

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**MINILITE REPLICA ROADWHEELS**

As an attractive alternative to the standard steel wheels or wire wheels, consider a set of lightweight Minilite Replica Roadwheels.

Made from aluminium, the bolt-on wheels (available as 5.5J x 15" or 6J x 15") will fit directly in place of the existing wire wheel spines and centre lock nuts.

**Wheel Kits**
- Bolt on Minilite Replica Wheel 5.5J x 15" (4) RR1347/5.5
- 6J x 15" (4) RR1347/6
- Wheel Nut for above (16) RR1343
- Wheel Centre only (4) RL1472
- Wheel Centre Badge only (4) RL1472B
- Centre Lock Minilite Replica Wheel 5.5J x 15" (4) RR1348

**Optional Octagonal Centre Lock Nuts**

RR1345

**Roadside Tools & Equipment**

- “Warning” Triangle (1) RX1344
- Safety Jacket (1) GAC2999
- Tool Kit (1) RS2014
- Inc. Jack, Handle, Wheel Brace & Hardura Bag. RX1399
- Scissor Jack & Handle (1) 311346
- Hardura Bag (for Jack) RX1336
- Tool Bag (1) 725793
- Wheel Nut Brace (1) 138514
- Combination Tool (1) 509816
- Tyre Pump (Slim type) (1) 523638A
- Spark Plug Spanner (1) GAL140
- Consumables:
  - First Aid Kit (A/R) RX1399
  - WD40 (Large 400ml) (A/R) GAC111
  - Radiator Sealant (Pentol) (A/R) RX1508
  - Instant Gasket (Tube) (A/R) GCH112
  - Exhaust Jointing Compound (A/R) GCH112
Front Brakes

Early TR4’s had different calipers and brake discs to later TR4’s due to alternate caliper mountings on the vertical link and slightly larger discs.

TR4 (Early) up to comm. no. CT4689 (Wire Wheels), CT4387 (Steel Wheels).

TR4 (Late) from above Nos onwards (January 1962 approx).

The later TR4/4A/5/250 used the same calipers and discs, being common with the early TR6 (although 2 different caliper seal kits were used). Please note that the later TR6 had metric calipers and whilst they will fit all but early TR4’s (if fitted unknowingly by a previous owner), it should be noted that metric pipes, bolts and different pads are required.

Brake Discs:
- TR4 (Early) 11” Dia (2) 203189
- TR4 (Late)/4A/5/250 10½”x1” Dia - Standard (each) (2) 209327
- TR4 (Late)/4A/5/250 10½”x1” Dia - Up-rated (pair) (1) 209327UR

Bolt - Disc to Hub (8) 113150

Spring Washer for Bolt (8) GHF333

Brake Pads - Standard (Set 4);
- TR4 (Early) (1) GBP172P
- TR4 (Late) (1) GBP132P

Brake Pads - Kevlar (Set 4); Green Stuff Kevlar pads - for increased stopping power
- TR4 (Early) (1) GBP172G
- TR4 (Late) (1) GBP132G

Brake Kits - Standard Disc & Pad Set (Car Set)
- TR4 (Early) (1) RF4094
- TR4 (Late)/4A/5/250 (1) RR1122

Discs, Pads & Shoes (Car Set)
- TR4 (Early) (1) RF4094FR
- TR4 (Late)/4A/5/250 (1) RR1109

Pad Retaining Plate (TR4 Early) (4) 509051

Anti-Rattle Spring (TR4 Early) (4) 509049

Retaining Screw (TR4 Early) (4) GHF331

Washer for above (TR4 Early) (4) GBK1003

Aero-Kevlar Shim Kit; (TR4 Early) (1) 27H2953

Caliper Piston & Repair Kits

The imperial threaded calipers fitted to late TR4/5/250/6 (Part nos. 2 x 312506. 4 x 156668 and 1 x GBP216).

Rear Brakes

Brake Shoe Set (per car)
- TR4 (Late)/4A/5/250 (1) GB5778
- TR4 (Early) (2) 210578

Screw, Drum Retaining (4)
- TR4 Early (1) V5435

Calipers Pistions & Repair Kits;
- TR4 Early (1) GBP172P
- TR4 (Late) (1) GBP132P

Brake Shoe Retaining Kit (per car)
- TR4 Early (1) GBP172G
- TR4 (Late) (1) GBP132G

Brake Master Cylinder

Master Cylinder Repair Kit;
- TR4 (Late) (1) GBP172G
- TR4 (Early) (1) GBP132G

Wheel Cylinder
- TR4 (Late) (1) GCW1112
- TR4 (Early) (1) GCW1114

Repair Kit (per car)
- TR4 (Late) (1) 512351
- TR4 (Early) (1) 512351

Wheel Cylinder (per car)
- TR4 (Late) (1) RR1177
- TR4 (Early) (1) RR1177

Bleed Screw only, Wheel Cy.
- TR4 (Late) (1) 556508A
- TR4 (Early) (1) 556508A

Dust Cap - Bleed Screw (2) 234957A

Rubber Boot only, Wheel Cy.
- TR4 (Late) (1) 505093A
- TR4 (Early) (1) 505093A

Operating Lever, Hand Brake
- TR4 (Late) (1) 157672
- TR4 (Early) (1) 157672

Rear Brake Adjuster (2)
- TR4 (Late) (1) 519762
- TR4 (Early) (1) 519762

Brake Shoe Return Spring (Set of 4) (1) GR5858

Brake Shoe Return Spring Kit (per car) (1) BAU1420A

Brake Servo - TR-5/250 only

Brake Servo
- TR4 (Late) (1) 218072
- TR4 (Early) (1) 186989

Seal Kit for Servo (1) 16898951

Diaphragm not included

Brake, Servo to Manifold (1) 159230

Valve, Non Return on Manifold (1) ADUI402

Handbrake Cables

Handbrake Cables

Cable - Lever to Compensator (2) 202069
Cable - Compensator (1) 129284
RH Rear (1) 129283
Rear Cable End (2) 57191
Clevis Pin for above (2) 57192
Clevis Pin - Wheel Cy. End (2) PJ8808
Lever Assy Handbrake (2) 131321
Lever Grip (1) 131312
Gaiter - Lever/Floor (1) 705402

TR4/4A/5/250 HANDBRAKE

Cable Assy (2) TKC248
Cable End Fork (2) 138247
Clevis Pin for above (2) PJ8808
Lever Assy Handbrake (2) 148078
Lever Grip (1) 131312
Grommet, Cable to Healboard (2) 600396

Rubber Boots; Brake and Clutch - All models (2) 122289
Spring, Brake and Clutch Pedal Return; All models (2) 57950

Consumables

Brake Fluid
- Unipart/Dot 3 (1 Litre) (A/R) GBF103
- Silicone - 0.5 Litre (A/R) RX1327
- Silicone - 1.0 Litre (A/R) RX1326

Brake cleaner (Aerosol) (A/R) GBF901

Anti-Seize Grease (A/R) RX1345

Brake Rubber Grease (A/R) 514578
### Steering Rack & Mounting

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<th>QTY Req.</th>
<th>Part No.</th>
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<td>Steering Rack (Recon) Less Track Rod Ends; TR4 - RHD</td>
<td>up to CT20265</td>
<td>305648R</td>
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<td>from CT20266</td>
<td>305930R</td>
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<td>TR4 - LHD</td>
<td>up to CT20063</td>
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<td>from CT20064</td>
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<td>TR4A/5/250 - RHD</td>
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<td>Recon</td>
<td>306829R</td>
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<tr>
<td>High Ratio</td>
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<td>TR4A/5/250 - LHD</td>
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<tr>
<td>Recon</td>
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<tr>
<td>High Ratio</td>
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<td>Track Rod End (All)</td>
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<td>Locking Nut (Track Rod End) (All)</td>
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<td>Track Rod &amp; Inner Ball Joint Kit; TR4A5/250 (Length 190mm)</td>
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<td>Gaiter, Drivers Side</td>
<td>Applies for RHD or LHD cars</td>
<td>RTC2219</td>
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<tr>
<td>Gaiter, Passenger Side</td>
<td>Applies for RHD or LHD cars</td>
<td>RTC2218</td>
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<td>Solid Mounting Kit (Steering Rack)</td>
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<td>All Models - see photo.</td>
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<tr>
<td>Mounting Bush, Rack to Body; Late TR4/4A5/250</td>
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<td>Nut, Securing Clamp Rack to Body; Late TR4/4A5/250</td>
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### Steering Column & Fittings

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<td>Column Bush, Upper and Lower; All Models</td>
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<td>Thrust Washer, Lower Nylon; All Models</td>
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<td>End Cap, Lower - All Models</td>
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<td>Grommet, Column to Bulkhead Sealing; All Models</td>
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<td>Clip, Indicator Cancelling; All Models</td>
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<td>Cover/Escutcheon (Column Switches); TR4 Non O/D (No Hole)</td>
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<td>TR4 Indicator</td>
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### Steering Wheels & Fittings

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<td>STANDARD Original Type Steering Wheel; TR4/4A</td>
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<td>TR5/250 (TR6 Type)</td>
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<td>Horn Push ('Triumph')</td>
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<td>Horn Push Clip, 3 pronged</td>
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<td>Horn Earth Strap</td>
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<tr>
<td>Slip Ring, Horn Contact</td>
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| SPORTS Aftermarket product, complete with boss and fittings Moto-Lita Sports Steering Wheel & Boss; 13" (Wood rimmed, Rivetted - Flat) | (1) | RR1170/13 |
| 13" (Leather rimmed, Flat) | (1) | RR1173/13 |
| 14" (Wood rimmed, Rivetted - Flat) | (1) | RR1170/14 |
| 14" (Leather rimmed, Flat) | (1) | RR1173/14 |
| Mountney Sports Steering Wheel & Boss 13" (Woodrimmed - Semi Dished) | (1) | RL1466 |
**Engine Electrics Major Units**

**DYNAMO - TR4/4A**

**Lucas Type** 22700/22704/22715 (1)

- GXE3101
  - Less Fan and Pulley
- Brush Set for Dynamo (1)
  - GGB102
- Bearing, Dynamo Front (1)
  - 529221A
- Bearing, Dynamo Rear (1)
  - 7HS390
- Fan, Dynamo (1)
  - 147333
- Pulley, Dynamo (1)
  - 102266

**DYNAMO - TR5/TSR250**

**Lucas 15ACR** Less Fan and Pulley (1)

- GXE9211
  - Brush Set, For Alternator (1)
  - GGB504
- Bearing, Alternator Front (1)
  - 529221A
- Fan, Alternator (1)
  - AAU3955A
- Pulley, Alternator (1)
  - AEU1238

**STARTER MOTOR - TR4/4A**

**Inertia Type** (Standard) (1)

- GEU4142R
  - Original Lucas Starter were Model M418G. Later replacements were of Model M3100 Type (check type if spares required).

**Uprated Hi-Torque Starter** (1)

- GEU4412UR
  - Brush Set: M418G - TR4/4A original (2)
    - 58103
  - Plug Lead Set;
    - TR4/4A (Top Entry) (1)
      - RF4099
    - TR4/4A (Top Entry) (Silicone) (1)
      - RF4099S
    - TR4/4A (Side Entry) (1)
      - HMP221001
    - TR5/250 (1)
      - GHT142
    - TR5/250 (Silicone) (1)
      - GHT142S

**STARTER MOTOR - TR5/TSR250**

**Inertia Type** (Standard) (1)

- GEU9405
  - Lucas Type: TR5/TSR250 or 25079

**Uprated Hi-Torque Starter** (1)

- GEU9405UR
  - Brush Set (1)
    - GS102
  - Pinion/Barrel (1)
    - 67H5010
  - Starter 25022 (1)
    - 67H5010
  - Solaroid, (Remote Type) (1)
    - 134174
  - Bus, Drive End (1)
    - 7HS5049
  - Starter 25022 (1)
    - 7HS5346
  - Bus, Commmutator End (1)
    - 511114
  - Starter 25022 (1)
    - 47HS349

**STARTER MOTOR - TR5 Pre Engaged Type** (Standard) (1)

- GXL4439
  - Lucas Type: 25638 or 25447

**Uprated Hi-Torque Starter** (1)

- GXL4439UR
  - Brush Set (1)
    - GS102
  - Pinion & Barrel Assy (1)
    - 517462
  - Starter 25626 (1)
    - 520457
  - Solenoid (1)
    - AEU1649
  - Starter 25626 (1)
    - 520473
  - Bus, Starter Front & Rear (1)
    - TCB116

**Engine Electrics Ignition System**

**Distributor** (Exchange);
- TR4/4A (83mm Engine) (1)
  - 208643R
- TR4/4A (86mm Engine) (1)
  - 208972R
- TRS (1)
  - 214459R
- TR250 (1)
  - 308460R

**Driven Gear**;
- TR4/4A (1)
  - GDC114
- TRS/250 (1)
  - GDC115

**Rotor Arm**;
- TR4/4A (1)
  - GRA101
- TR5/250 (1)
  - GRA102

**Condenser - All Models**;
- TR4/4A (1)
  - GSC111
- All Models (1)
  - GSC110

**Screw Contact Breaker Points**;
- TR4/4A (1)
  - 511842
- Low Tension Lead;
- TR5/250 (DM2P4 Type) (1)
  - 600329A
  - TR5/250 (2504 Type) (1)
  - 600329A

**PLUGS, LEADS & COIL**

**Spark Plug**;
- TR4/4A Standard (4)
  - GSP4366
- High Performance (4)
  - GSP4366HP
- TRS/250 Standard (6)
  - GSP4362
- High Performance (6)
  - GSP6462

**Plug Lead Set**;
- TR4/4A (Top Entry) (1)
  - RF4099
- TR4/4A (Top Entry) (Silicone) (1)
  - RF4099S
- TR4/4A (Side Entry) (1)
  - HMP221001
- TR5/250 (1)
  - GHT142
- TR5/250 (Silicone) (1)
  - GHT142S

**Ignition Coil - All Models - Push in Lead Type**

- Standard (1)
  - GCL110
- Lucas (1)
  - GCL110L
- High Performance (1)
  - GCL110HP

**Electronic Ignition Kit;**

**Newtronic**
- TR4 (Positive Earth) (1)
  - RF4101P
  - TR4/4A (5/250) (1)
  - RF4101

**Lumination - TRS/250**

- TR5/250 (1)
  - RR1113

**Lumination Magnetronic**

- TR5/250 (1)
  - RR1143

**Lumination Performance Kit**

- RR113P

**Engine Electrics**

**Headlights & Fittings**

**TR4 Light Unit (Only);**

- RHD (2)
  - GLU501
- LHD (2)
  - GLU513

**TR4 Tripod Type Light Unit (Only);**

- RHD (2)
  - 501713
- LHD (2)
  - 500999

**TR4/4A Sealed Beam Unit;**

- RHD (2)
  - GLU132
- LHD (2)
  - GLU133

**Halogen Conversion Kit;**

- 2 Light Units, 2 Bulbs and Connectors, Easily Fitted Kit Available with or without Pilot (Side) Light.

- RHD (1)
  - RB7129
- LHD (1)
  - RB7082

**Chrome Mesh Headlamp**

- Stoneguard (Pair) (1)
  - RR1175

**TR4 Headlamp Bulbs (For original headlamps);**

- RHD (2)
  - GLB414
- LHD (2)
  - GLB415
- LHD France (Yellow) (2)
  - GLB411

**Headlamp Outer Rim (Chrome) (2);**

- 119072

**Light Unit Retaining Rim (2);**

- 515218A

**Headlamp Backing Bowl (2);**

- SS400

**Headlamp Backing Adjuster Kit;**

- BM7058

**Harness to Body Gasket (2);**

- 9403

**Harness for Sealed Beam Headlamp (2);**

- BAU2110

**Front, Side & Flasher Lamps**

**TR4**

**Side Lamp Assy (2);**

- 514805
- 510897
- Bulb only for 514805 (2)
  - GLB233

**Flasher Lamp Assy (2);**

- 121356
  - Lens - Flasher only (2)
    - 37HS520
  - Rim - Flasher Lens Only (2)
    - 7HS182
  - Bulb only for 121356 (2)
    - GLB382

**TR4A/5**

**Side/Repeater Lamp Assy;**

- Complete ready to fit

- RH (1)
  - 212486
- LH (1)
  - 212488

**Side Lamp (Front) only (2);**

- 514805
- Bulb only for 514805 (2)
  - GLB233

**Flasher Lamp Assy (Remote) (2);**

- 121356
  - Lens Side only (2)
    - GLB5011
  - Bulb only (Repeater) (2)
    - 121356

**Side Marker Lamp Assy (Remote) (2);**

- 142923
- Bulb only for 142923 (2)
  - GLB604

**STARTER MOTOR Immobiliser**

- RX1356

**Dis-Car-Nect Immobiliser**

- RX1356Knob

**Replacement Screw Knob** (1)

- RX1356Fuse

**Replacement Fuse** (1)

- RX1356Fuse

**How does 'Dis-Car-Nect' work?**

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp fuse will maintain current to all other electrical circuits (central locking, stereo memories, alarm etc). Because the starter motor draws over 150amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow. This immobilises the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time. As an added advantage, the 'Dis-Car-Nect' will also prevent battery drain if you intend to store your car, simply unscrew the knob and remove the fuse. For extra security, unscrew and remove the immobiliser knob completely. Fits all vehicles and is easily fitted to any battery terminal. Full installation instructions supplied with every unit.

**Electrical System**
## Rear Lamps & Fittings

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear Lamp Assy Complete; All Models</td>
<td>(2)</td>
<td></td>
<td>208208</td>
</tr>
<tr>
<td>All Models (USA Only)</td>
<td>(2)</td>
<td></td>
<td>208207</td>
</tr>
<tr>
<td>Lamp Lens Only; All Models</td>
<td>(2)</td>
<td></td>
<td>516040</td>
</tr>
<tr>
<td>All Models (USA Only)</td>
<td>(2)</td>
<td></td>
<td>516061</td>
</tr>
<tr>
<td>Flasher Bulb - All Models</td>
<td>(2)</td>
<td></td>
<td>GLB382</td>
</tr>
<tr>
<td>Stop/Tail Bulb - All Models</td>
<td>(2)</td>
<td></td>
<td>GLB380</td>
</tr>
<tr>
<td>Rubber Gasket</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lens to Lamp</td>
<td>(2)</td>
<td></td>
<td>510906</td>
</tr>
<tr>
<td>Lamp to Body</td>
<td></td>
<td></td>
<td>133364</td>
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</table>

## Rear Number Plate Lamp

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<thead>
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<th>QTY</th>
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<th>PART NO.</th>
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<tbody>
<tr>
<td>ALL MODELS No Plate Lamp Assy</td>
<td>(2)</td>
<td></td>
<td>UKC7274</td>
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<tr>
<td>Chrome Outer Cowl Only</td>
<td>(2)</td>
<td></td>
<td>131465</td>
</tr>
<tr>
<td>Lamp Lens Only</td>
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<td>510875</td>
</tr>
<tr>
<td>Bulb Only</td>
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<td>GLB207</td>
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## Fog Lights

<table>
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<tr>
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<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front Fog Light (Pair)</td>
<td>(1)</td>
<td></td>
<td>RX1370</td>
</tr>
<tr>
<td>Rear Fog Light (Each)</td>
<td>(2)</td>
<td></td>
<td>RB7092</td>
</tr>
</tbody>
</table>

## Windscreen Wiper/ Washer System

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Windscreen Wiper Motor DR2 Type; TR4 (Less Drive Gear)</td>
<td>(1)</td>
<td></td>
<td>514821R</td>
</tr>
<tr>
<td>To Body No. 7736CT - RHD</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>To Body No. 30CT - LHD</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Windscreen Wiper Motor DR3A Type; TR4 (Less Drive Gear)</td>
<td>(1)</td>
<td></td>
<td>GXE7714</td>
</tr>
<tr>
<td>To Body No. 7736CT - RHD</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>To Body No. 30CT - LHD</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Windscreen Wiper Motor DR3 Type; TR4A/4/4A/4S (Less Drive Gear)</td>
<td>(1)</td>
<td></td>
<td>514821</td>
</tr>
<tr>
<td>Wiper Motor Gear Only; Early TR4</td>
<td>(1)</td>
<td></td>
<td>520939</td>
</tr>
<tr>
<td>Later TR4A/4A/4S/5/250</td>
<td></td>
<td></td>
<td>511078</td>
</tr>
<tr>
<td>Wiper Drive Cable - All models Cut to Fit</td>
<td></td>
<td></td>
<td>RTC202A</td>
</tr>
<tr>
<td>Wiper Wheelbox (Inc Nut); All models</td>
<td>(2)</td>
<td></td>
<td>37H6316</td>
</tr>
<tr>
<td>Wiper Box Fitting Kit</td>
<td></td>
<td></td>
<td>37H6316FK</td>
</tr>
<tr>
<td>Wheelbox Nut only</td>
<td></td>
<td></td>
<td>RF4100</td>
</tr>
<tr>
<td>Wiper Box Surround (Inc Washer Jets (pair))</td>
<td>(1)</td>
<td></td>
<td>519099</td>
</tr>
<tr>
<td>Wiper Box Surround only - No Jets (pair)</td>
<td>(1)</td>
<td></td>
<td>511070/1</td>
</tr>
<tr>
<td>Washer Jet</td>
<td></td>
<td></td>
<td>112740</td>
</tr>
<tr>
<td>Wiper Arms; RHD - All Models</td>
<td>(1)</td>
<td></td>
<td>131105</td>
</tr>
<tr>
<td>RH</td>
<td></td>
<td></td>
<td>131106</td>
</tr>
<tr>
<td>LHD - TR4A/4S/5/250</td>
<td>(1)</td>
<td></td>
<td>131107</td>
</tr>
<tr>
<td>RH</td>
<td></td>
<td></td>
<td>131108</td>
</tr>
</tbody>
</table>

## Instruments

### A bewildering range of various speedometer heads were original equipment on TR4/4A models using flat or domed glass facia’s and calibrated to suit varying axle ratio’s, type equipment and then KPH or MPH. It would be pointless to try to offer a complete range of exchange units off the shelf therefore, a repair and recon service is available for a complete range of exchange units off the shelf.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>TR4 (Early) Domed Glass</td>
<td>(1)</td>
<td></td>
<td>208089R</td>
</tr>
<tr>
<td>TR4 (Late)/4A Flat Glass</td>
<td>(1)</td>
<td></td>
<td>209184R</td>
</tr>
<tr>
<td>TR5/250</td>
<td>(1)</td>
<td></td>
<td>214423R</td>
</tr>
<tr>
<td>Tr4 (Late) Tachometer</td>
<td>(1)</td>
<td></td>
<td>208084R</td>
</tr>
<tr>
<td>TR5/250</td>
<td>(1)</td>
<td></td>
<td>214425R</td>
</tr>
<tr>
<td>Oil Pressure Gauge</td>
<td>(1)</td>
<td></td>
<td>208655R</td>
</tr>
<tr>
<td>TR5/250</td>
<td>(1)</td>
<td></td>
<td>208656R</td>
</tr>
<tr>
<td>Fuel Gauge</td>
<td>(1)</td>
<td></td>
<td>208657R</td>
</tr>
<tr>
<td>TR5/250</td>
<td>(1)</td>
<td></td>
<td>208658R</td>
</tr>
<tr>
<td>Temperature Gauge</td>
<td>(1)</td>
<td></td>
<td>208659R</td>
</tr>
<tr>
<td>TR5/250</td>
<td>(1)</td>
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<td>214426R</td>
</tr>
</tbody>
</table>

## Electrical System

### Rear Fog Light (Each)

### Wiper Drive Cable - All models Cut to Fit

### Windscreen Washer Bottle Assy

### Windscreen Wiper Motor DR3 Type; TR4A/4/4S (Less Drive Gear) (1)

### Windscreen Wiper Motor DR3 Type; TR4 (Less Drive Gear) (1)

### Windscreen Wiper Motor DR2 Type; TR4 (Less Drive Gear) (1)

### Windscreen Wiper Motor DR3A Type; TR4 (Less Drive Gear) (1)

### Windscreen Washer Bottle Assy

### Windscreen Washer System

### Windscreen Wiper/ Washer System

### Instruments

## Windscreen Wiper/ Washer System

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Windscreen Wiper Motor DR2 Type; TR4 (Less Drive Gear)</td>
<td>(1)</td>
<td></td>
<td>514821R</td>
</tr>
<tr>
<td>Windscreen Motor Gear Only - Early TR4</td>
<td>(1)</td>
<td></td>
<td>520939</td>
</tr>
<tr>
<td>Later TR4A/4S/5/250</td>
<td></td>
<td></td>
<td>511078</td>
</tr>
<tr>
<td>Wiper Drive Cable - All models</td>
<td></td>
<td></td>
<td>RTC202A</td>
</tr>
<tr>
<td>Wiper Wheelbox (Inc Nut); All models</td>
<td>(2)</td>
<td></td>
<td>37H6316</td>
</tr>
<tr>
<td>Wiper Box Fitting Kit</td>
<td></td>
<td></td>
<td>37H6316FK</td>
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<tr>
<td>Wheelbox Nut only</td>
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<td></td>
<td>RF4100</td>
</tr>
<tr>
<td>Wiper Box Surround (Inc Washer Jets (pair))</td>
<td>(1)</td>
<td></td>
<td>519099</td>
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<tr>
<td>Wiper Box Surround only - No Jets (pair)</td>
<td>(1)</td>
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<td>511070/1</td>
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<tr>
<td>Washer Jet</td>
<td></td>
<td></td>
<td>112740</td>
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<tr>
<td>Wiper Arms; RHD - All Models</td>
<td>(1)</td>
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<td>131105</td>
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<tr>
<td>RH</td>
<td></td>
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<td>131106</td>
</tr>
<tr>
<td>LHD - TR4A/4S/5/250</td>
<td>(1)</td>
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<td>131107</td>
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<tr>
<td>RH</td>
<td></td>
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</tbody>
</table>

## Instruments

### Instruments

A bewildering range of various speedometer heads were original equipment on TR4/4A models using flat or domed glass facia’s and calibrated to suit varying axle ratio’s, type equipment and then KPH or MPH. It would be pointless to try to offer a complete range of exchange units off the shelf therefore, a repair and recon service is available for a complete range of exchange units off the shelf.

### Windscreen Washer System

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REQ.</th>
<th>PART NO.</th>
</tr>
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<tbody>
<tr>
<td>TR4/4A - Silver</td>
<td>(2)</td>
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<tr>
<td>TR5/250</td>
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<td>GB118</td>
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<tr>
<td>Silver</td>
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<td>GB711</td>
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<tr>
<td>Black</td>
<td>(2)</td>
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<td>GB102</td>
</tr>
<tr>
<td>Blades Refill - All Models (Pair)</td>
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<td></td>
<td>RX1370</td>
</tr>
<tr>
<td>Rubber Gasket</td>
<td></td>
<td></td>
<td>GB207</td>
</tr>
<tr>
<td>Rear Fog Light</td>
<td></td>
<td></td>
<td>RX1370</td>
</tr>
<tr>
<td>Rear Fog Light (Each)</td>
<td></td>
<td></td>
<td>RB7092</td>
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</table>

## Windscreen Washer Bottle Assy

### Windscreen Washer Bottle Assy

### Windscreen Wiper Motor DR3 Type; TR4A/4/4S (Less Drive Gear) (1)

### Windscreen Wiper Motor DR3 Type; TR4 (Less Drive Gear) (1)

### Windscreen Wiper Motor DR2 Type; TR4 (Less Drive Gear) (1)

### Windscreen Washer Bottle Assy

### Windscreen Washer System

### Windscreen Wiper/ Washer System

### Instruments

### Instruments

A bewildering range of various speedometer heads were original equipment on TR4/4A models using flat or domed glass facia’s and calibrated to suit varying axle ratio’s, type equipment and then KPH or MPH. It would be pointless to try to offer a complete range of exchange units off the shelf therefore, a repair and recon service is available for a complete range of exchange units off the shelf.

### Windscreen Washer Bottle Assy

### Windscreen Wiper Motor DR3 Type; TR4A/4/4S (Less Drive Gear) (1)

### Windscreen Wiper Motor DR3 Type; TR4 (Less Drive Gear) (1)

### Windscreen Wiper Motor DR2 Type; TR4 (Less Drive Gear) (1)

### Windscreen Washer Bottle Assy

### Windscreen Washer System

### Windscreen Wiper/ Washer System

### Instruments
**Speedo Cables**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ</th>
<th>PART NO.</th>
</tr>
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<tbody>
<tr>
<td>TR4/4A - RHD - Non O/D (78&quot;)</td>
<td>(1)</td>
<td>GSD141</td>
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<tr>
<td>TR4/4A - LHD - Non O/D (69&quot;)</td>
<td>(1)</td>
<td>GSD169</td>
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<tr>
<td>TR4/4A - RH/LHD - LHD (69&quot;)</td>
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**Rev Counter Cable:**

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<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>TR4/4A - All Models - RHD</td>
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<td>TR4/4A - All Models - LHD</td>
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<td>TR5 - RH - RHD</td>
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<td>TR5 - RH - LHD</td>
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<td>TR250 - LHD</td>
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**Switches/Controls**

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<tbody>
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<td>Indicator Stalk - All models</td>
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**Switch Knobs**

- Dash Knob Set: TR4/4A (incudes trim routed + below) (1) RF4049
- Light Switch Knob - TR4 (1) *704885
- Panel Light Knob: TR4/4A | (1) | *704879
- TR5/250 | (1) | *621726
- Windscreen Wiper Knob - TR4A/4A | (1) | *704875
- Heater Switch Knob - TR4/4A | (1) | *704883
- Heater Knob - TR4/4A | (1) | *704884
- Air Control Knob - TR4/4A | (1) | *704881
- Choke Cable Knob - TR4/4A | (1) | *704873
- Heater Knob - TR5/250 | (1) | *712901
- Heater Knob - TR5/250 | (1) | *712903
- Ignition Switch - TR5/250 | (1) | *712909
- Choke Cable Knob - TR5/250 | (1) | *712907

**Relays, Fuses & Horns**

- Horn (Replacement Type):
  - High Note (1) GGE164
  - Low Note (1) GGE165
  - Air Horns (Pair) (1) RX1381
- Flasher Unit: TR4/4A | (1) | GF0103
- TR5/250 | (1) | GFU2124
- Horn Relay: TR4/4A | (1) | 1377471
- TR5/250 | (1) | 142169
- Overdrive Relay - All Models: Hazard: TR5/250 Relay | (1) | 148643
- TR5/250 Flasher Unit | (1) | 142169
- Ignition Relay - TR5/250 | (1) | 142169
- Fusebox Assy: TR4/4A | (1) | 606253A
- TR5/250 | (1) | RTO440A
- Fusebox Cover only: TR4/4A | (1) | 505158A
- TR5/250 | (1) | RTO440COV

- Fuses (Packs of 5):
  - 5 Amp (A/R) GFS3005
  - 10 Amp (A/R) GFS3010
  - 15 Amp (A/R) GFS3015
  - 20 Amp (A/R) GFS3020
  - 25 Amp (A/R) GFS3025
  - 35 Amp (A/R) GFS3035
  - 50 Amp (A/R) GFS3050
- Control Box: TR4/4A Dynamo | (1) | GEU6603
- TR4/4A Alternator | (1) | GEU6609
- TR5/250 (4 Terminals) | (1) | BHA4789
- TR5/250 (3 Terminals) | (1) | GEU6609

**Battery & Fittings**

- Battery (Wet Charged) Not Available Mail Order (1) GBY5606
- Battery, Bracket Fixing Kit (1) RB7165
- Battery Box Tray (1) RR1184
- Battery Seating Pad (1) 613155
- Battery Charger (1) GAC7106
- Battery Conditioner (1) RX1410
- Automatic on/off Charger - see panel in ‘Accessories’
- Battery Lead & Clamp:
  - TR4 (Positive Earth) (1) 131113
  - Battery to Earth (1) 131115
  - Battery to Solenoid (1) 142590
  - TR4A (Negative Earth) (1) 142591
  - Battery to Solenoid (1) 142591
  - TR4A/4/250 (1) 142591
  - TR5/250 (1) 131114
  - Solenoid to Starter (1) 131116
  - Engine to Chassis (1) 131116
  - TR5 (1) 517081
  - Positive to Starter (1) 142591
  - TR250 (1) 142591
  - Positive to Starter (1) 516508
  - Negative to Earth (1) 516508

**Wiring Harness**

- Wiring Harness:
  - TR4 (1) 305610
  - TR4 - From CT14914 (1) 305621
  - LHD - To CT9963 (1) 305621
  - LHD - From CT9964 (1) 305611
  - to CT26999 (1) 306645
  - LHD - From CT27000 on (1) 306645
- TR4A (1) 307235
- RHD (1) 307234
- RHD - To CT44913 (1) 305281
- RHD - From CT44914 (1) 305281
- LHD - To CT9963 (1) 305610
- LHD - From CT9964 (1) 305611
  - to CT26999 (1) 305611
- LHD (Main Harness) (1) 214910
- LHD (Body Harness) (1) 214910
- TR250 (1) 214910
- TR250 (Main Harness) (1) 214910
- Overdrive Harness; On Gearbox (1) 131139
- Gearbox to Column (1) 148696
- Scotchlok Connector (A/R) (1) RX1419

**Radio Areal**

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**TR4A/5/250 Chassis and Repair Sections**

We are able to offer new, remanufactured chassis for the TR4A and TRS/TR250 along with a range of chassis repair sections. At the time of writing, new chassis and any repair sections for the TR4 are not available.

**Body Parts & Fittings**

- **Bonnet Seal (Rear)**: 1
  - Part No: 610675
- **Bonnet Buffer**
- **Bonnet Assy**
- **Front Lower Valance**
- **Set Screw-Wing Retaining**: (6)
  - Part No: GHF117
- **Front Panels & Fittings**
  - **Inner Front Wing - All Models**
    - RH: (1) 811945
    - LH: (1) 811944
  - **Filler Panel (Front of Wing)**
    - RH: (1) 850458
    - LH: (1) 850457
  - **Bulk Head Side/End Panel**
    - RH: (1) 811986
    - LH: (1) 811985
  - **Front of Screen Scuttle Panel**
    - All Models: (1) 850352
  - **Scuttle Panel Vent Lid**
    - All Models: (1) 705242
  - **Vent Lid Seal - All Models**
    - RH: (1) 814051
    - LH: (1) 814052
  - **Baffle Plate, Wing to Bulkhead - All Models**
    - RH: (1) 750151
    - LH: (1) 750150
  - **Seal, Baffle Plate to Wing**
    - Rear: (2) 650172
  - **Front Inner Wheel Arch - All Models**
    - RH*: (1) 576478
    - LH*: (1) 576477
  - **Radiator Duct - TR4/4A**
    - (1) 850435

**Windscreen & Fittings**

- **Windscreen Glass, Laminated - All Models**
  - Tinted: (1) 906707T
  - Clear: (1) 906707C
- **Sealing Rubber (Windscreen)**
  - All Models: (1) 913442
  - Finisher Trim - All Models: (1) 613954
  - Finisher Trim Joiner Clip - All Models: (1) 611437
- **Sealing Rubber - All Models**
  - Windscreen to scuttle: (1) 650130
  - Windscreen Capping: (1) 808231
- **Radiator Duct Soft Top**
  - TR4/250: (1) 808231
  - TR4/250 Soft Top: (1) 812400
- **Screen Frame Plug**
  - (2) 612976
- **Screen Frame Retrim Kit**
  - Vinyl Material only: (1) 882997
  - Moulded Vinyl: (1) 128299M

---

Note: Chassis Outriggers not available separately at present time. Please enquire. Outrigger to Inner Sill Mounting Brackets listed in panel.
**Floor Panels & Sills**

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**Doors & Fittings**

*The Door Shells listed are for TR5/250 and can only be fitted to TR4/4A by fitting all Internal/External Components, B’ Posts and Catch Plates from the TR5/250 (or TR6).*

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**Rear Panels & Fittings**

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<td>Heelboard (1)</td>
<td>(1)</td>
<td>850397</td>
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<tr>
<td>Vertical Panel Rear of Floors;</td>
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<tr>
<td>Rear Lamp Housing Section; Rear Floor (Over Axle)</td>
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<tr>
<td>Boot Floor (Spare Wheel)</td>
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<tr>
<td>RH</td>
<td>(1)</td>
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<tr>
<td>LH</td>
<td>(1)</td>
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<td>Mounting Bracket (2)</td>
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<td>Channel Set (1)</td>
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<tr>
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<td>LH</td>
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<tr>
<td>Boot Lid (1)</td>
<td>(1)</td>
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<td>Boot Lid - Repair Panel (1)</td>
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<tr>
<td>Boot Lid Reinforcer (1)</td>
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<td>Boot Lid Seal (Rubber)</td>
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<tr>
<td>Boot Lid Handle/Lock Assy (1)</td>
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<td>Gasket, Under Handle (1)</td>
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<td>Latch Assy, Boot Lid</td>
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<tr>
<td>Handle, Boot Lid (Pair) (1)</td>
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<tr>
<td>RH</td>
<td>(1)</td>
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<tr>
<td>LH</td>
<td>(1)</td>
<td>850120</td>
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<tr>
<td>Seal, Door Assy - All models</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>(1)</td>
<td>850121</td>
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<tr>
<td>LH</td>
<td>(1)</td>
<td>850120</td>
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<td>Door, Door Assy - All models</td>
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<tr>
<td>RH</td>
<td>(1)</td>
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<tr>
<td>LH</td>
<td>(1)</td>
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<tr>
<td>‘A’ Post (Door glass to Frame)</td>
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<tr>
<td>RH</td>
<td>(1)</td>
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### Exterior Trim & Badges

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<td>2</td>
<td>650479</td>
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<td>Rear Wing Top Inc Clips</td>
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<tr>
<td>Lower Rear Wing - RH</td>
<td>1</td>
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<tr>
<td>Lower Rear Wing - LH</td>
<td>1</td>
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<tr>
<td>&quot;B&quot; Post Capping/Finisher;</td>
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<td>TR4A/5/250</td>
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<tr>
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<td>622748</td>
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<td>LH</td>
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<td>Clip, Beading Fixer (A/R)</td>
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<td>Grille, Radiator;</td>
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<tr>
<td>TR4A</td>
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<td>904120</td>
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<td>TR5/250</td>
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<td>622279</td>
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<td>Badge, Bonnet;</td>
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<td>TR5</td>
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<td>TR5/250</td>
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<tr>
<td>&quot;Triumph&quot; Letter's (Set) - TR4A/4</td>
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**Bonnet Letter - TR4A/4;**

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<tr>
<td>&quot;R&quot;</td>
<td>1</td>
<td>703883</td>
</tr>
<tr>
<td>&quot;U&quot;</td>
<td>1</td>
<td>703884</td>
</tr>
<tr>
<td>&quot;M&quot;</td>
<td>1</td>
<td>703885</td>
</tr>
<tr>
<td>&quot;P&quot;</td>
<td>1</td>
<td>703886</td>
</tr>
<tr>
<td>&quot;H&quot;</td>
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**Badge Fixing (A/R) |**

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<td>708478</td>
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<tr>
<td>TR5/250</td>
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<td>713541</td>
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<tr>
<td>RH</td>
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<td>713540</td>
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<tr>
<td>LH</td>
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<td>713540</td>
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<tr>
<td>Moulding Strip, Door;</td>
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<td></td>
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<tr>
<td>TR4A</td>
<td>2</td>
<td>623421</td>
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<td>TR5/250</td>
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<td>623421</td>
</tr>
<tr>
<td>RH</td>
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<td>623421</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>623421</td>
</tr>
<tr>
<td>Sill Lower Moulding - TR5/250</td>
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<tr>
<td>Clips, Door &amp; Wing Moulding;</td>
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<td></td>
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<tr>
<td>TR4A</td>
<td>26</td>
<td>567228</td>
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<tr>
<td>TR5/250</td>
<td>26</td>
<td>621943</td>
</tr>
<tr>
<td>Clips, Sill Moulding - TR5/250</td>
<td>12</td>
<td>567228</td>
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<tr>
<td>Badge, Rear Wing;</td>
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<td></td>
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<tr>
<td>TR5/250</td>
<td>2</td>
<td>621964</td>
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<tr>
<td>TR250 &quot;TR250&quot;</td>
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**Badges, Boot Lid;**

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<tbody>
<tr>
<td>TR4A/4A &quot;TR4&quot;</td>
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<td>612276</td>
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<tr>
<td>TR4A &quot;A&quot;</td>
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<td>612272</td>
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<tr>
<td>TR4A &quot;IRS&quot;</td>
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<td>612272</td>
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<tr>
<td>TR4A/4 Boot Lid Letter</td>
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<tr>
<td>&quot;T&quot;</td>
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<td>703882</td>
</tr>
<tr>
<td>&quot;R&quot;</td>
<td>1</td>
<td>703883</td>
</tr>
<tr>
<td>&quot;U&quot;</td>
<td>1</td>
<td>703884</td>
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<tr>
<td>&quot;M&quot;</td>
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<td>703886</td>
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<tr>
<td>&quot;H&quot;</td>
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**Badge Fixer (A/R) |**

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<tbody>
<tr>
<td>Badge, Boot Lid;</td>
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<tr>
<td>TR5/250 &quot;Triumph&quot;</td>
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<td>TR5/250 &quot;Overdrive&quot;</td>
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<td>622152</td>
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<td>TR250 - &quot;TR250&quot;</td>
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<tr>
<td>TR5 - &quot;TRS&quot;</td>
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<td>622261</td>
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<tr>
<td>TR5 - &quot;Injection&quot; (Non O/D)</td>
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<tr>
<td>Bush, Badge Fixer (A/R)</td>
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### Front Bumper & Fittings

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<tr>
<td>TR4</td>
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<tr>
<td>TR4A/5/250</td>
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<td>808381</td>
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<tr>
<td>Fitting Kit - Front Bumper;</td>
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</tr>
<tr>
<td>Includes all parts to assemble bumper.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TR4</td>
<td>1</td>
<td>805118FK</td>
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<tr>
<td>TR4A/5/250</td>
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<td>808381FK</td>
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<tr>
<td>Overrider Front;</td>
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<tr>
<td>TR4</td>
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<td>705920</td>
</tr>
<tr>
<td>TR4A/5/250 - RH</td>
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<td>708283</td>
</tr>
<tr>
<td>TR4A/5/250 - LH</td>
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<tr>
<td>Sealing Rubber, O/R - All</td>
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<tr>
<td>Bolt, O/Rider to Bumper - All</td>
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<td>BH606161</td>
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<td>Bolt, Chrome, Bumper - All</td>
<td>(2)</td>
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### Rear Bumper & Fittings

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</thead>
<tbody>
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<td>Rear Bumper - All</td>
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<tr>
<td>Fitting Kit - Rear Bumper - All</td>
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</tr>
<tr>
<td>Includes all parts to assemble bumper.</td>
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<tr>
<td>Overrider Rear - All;</td>
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<tr>
<td>RH</td>
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<td>LH</td>
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<tr>
<td>Sealing Rubber, O/R - All</td>
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<tr>
<td>Bolt, O/Rider to Bumper - All</td>
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<td>BH606141</td>
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<tr>
<td>Bolt, Chrome, Bumper - All</td>
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<tr>
<td>Nut, for 725804</td>
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### Boot Trim & Components

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<tbody>
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<tr>
<td>Spare Wheel Cover;</td>
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<td>TR4/4A</td>
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<td>808387</td>
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<td>TR5/250</td>
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<td>Spare Wheel Hook Assy</td>
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<td>Bootlid Seal (Rubber)</td>
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<tr>
<td>Scissor Jack &amp; Handle</td>
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<tr>
<td>Wheel Nut Brace</td>
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<td>Tool Bag</td>
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### Gearbox Tunnel

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<tr>
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<td>Plastic</td>
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<tr>
<td>Fitting Kit for above</td>
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<td>Seal Kit for above</td>
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<td>Handbrake Tunnel Panel</td>
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<td>Cover for above</td>
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### Mirrors

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<td>Convex Glass;</td>
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<td>RH</td>
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<td>RF4103</td>
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<td>LH</td>
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<td>Flat Glass;</td>
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<td>LH</td>
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<td>Door Mirrors (Original Type);</td>
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<td>TR4/4/5/250 - Bullet Type</td>
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### Chassis Commission Plates

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**Dash Top & Crash Pads**

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<td>Dash Top Pad; Note: Both types are interchangeable. TR/4A – No hole for ashtray</td>
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<td>TR/250 – with hole for ashtray</td>
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<td>Ashtray:</td>
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<td>TR/4A (Dash Facia)</td>
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<td>TR/250 (Dash Top)</td>
<td>1</td>
<td>613186</td>
</tr>
<tr>
<td>Glove Box Compartment - All</td>
<td>1</td>
<td>815746</td>
</tr>
<tr>
<td>Facia Crash Pad Lower; Note: Certain crash pads for TR/4 &amp; TR/4A are not currently available. For latest availability, please contact us or refer to latest Price Guide. If a supersession to the TR/250 crash pads is shown, these should be fitted as a pair due to a slightly different finished profile.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TR - RHD</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>804912</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>805757</td>
</tr>
<tr>
<td>TR - LHD</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>805758</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>804911</td>
</tr>
<tr>
<td>TR4 - RHD</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>808730</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>808732</td>
</tr>
<tr>
<td>TR/250</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>808733</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>808729</td>
</tr>
<tr>
<td>Centre Console Retrim Kit; TR/250</td>
<td>1</td>
<td>812091</td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>812081</td>
</tr>
<tr>
<td>Switch Plinth Dash Pad; TR (to CT25934)</td>
<td>1</td>
<td>705206</td>
</tr>
<tr>
<td>TR (from CT25935)</td>
<td>1</td>
<td>706882</td>
</tr>
<tr>
<td>TR4</td>
<td>1</td>
<td>809003</td>
</tr>
<tr>
<td>TR/250 (5 holes)</td>
<td>1</td>
<td>574273</td>
</tr>
<tr>
<td>Gear Lever Gaiter;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(One Piece) TR4</td>
<td>1</td>
<td>705913</td>
</tr>
<tr>
<td>Gaiter &amp; Upper Grommet</td>
<td>1</td>
<td>622381</td>
</tr>
<tr>
<td>Lower Grommet</td>
<td>1</td>
<td>709529</td>
</tr>
<tr>
<td>Windscreen Frame Retrim Kit;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vinyl Material only</td>
<td>1</td>
<td>RR1229V</td>
</tr>
<tr>
<td>Moulded Vinyl</td>
<td>1</td>
<td>RR1229M</td>
</tr>
</tbody>
</table>

**Facia Veneer & Fittings**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Facia Veneer; Available in Teak or Walnut Finish (inc. Glovebox Lid)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TR/4A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RHD</td>
<td>1</td>
<td>904154</td>
</tr>
<tr>
<td>LHD</td>
<td>1</td>
<td>904153</td>
</tr>
<tr>
<td>TR</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RHD</td>
<td>1</td>
<td>907070</td>
</tr>
<tr>
<td>TR/250</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LHD</td>
<td>1</td>
<td>907710</td>
</tr>
<tr>
<td>Screw (Facia)</td>
<td>5</td>
<td>AD608084</td>
</tr>
<tr>
<td>Cup Washer (Facia)</td>
<td>5</td>
<td>517711</td>
</tr>
<tr>
<td>Glove Box Lock;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Black - TR/250</td>
<td>1</td>
<td>631404</td>
</tr>
<tr>
<td>Chrome - TR/4A</td>
<td>1</td>
<td>611584</td>
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**Sunvisors**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sunvisor; Black</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drivers</td>
<td>1</td>
<td>823421</td>
</tr>
<tr>
<td>Passengers (with mirror)</td>
<td>1</td>
<td>823461</td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>823471</td>
</tr>
<tr>
<td>White</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drivers</td>
<td>1</td>
<td>812719</td>
</tr>
<tr>
<td>Passengers (with mirror)</td>
<td>1</td>
<td>812749</td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>812759</td>
</tr>
<tr>
<td>Mounting Kit - Sunvisors</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Comprises mounting bars, brackets, retainers and all hardware. Suitable for TR/250 but will also fit TR/4A if installed as a kit.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mounting Bar (TR/5/6 Type); Inner Centre</td>
<td>2</td>
<td>812760</td>
</tr>
<tr>
<td>Outer</td>
<td>1</td>
<td>812762</td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>812761</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>822431</td>
</tr>
<tr>
<td>Rubber - Visor Retaining</td>
<td>2</td>
<td>812685</td>
</tr>
<tr>
<td>Visor Mounting Bracket (TR/5/6 Type);</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>812684</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>812684</td>
</tr>
</tbody>
</table>

**Carpets**

We offer our complete interior carpet sets in two types of material - either high quality tufted pile or luxury wool - both with fully bound edges and sewn in footwell mats. Samples of material type and colour are available, please inquire. All carpets sets fit both RHD and LHD vehicles.

**Interior Trim Kits**

**Interior Trim Kit - All models; includes 2-Door Panels, 2-quarter Panels, 2 Wheel Arch Covers, B-post Gaskets & Rear Cockpit Panels.**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Trim, White Piping</td>
<td>1</td>
<td>RF4057BU</td>
</tr>
<tr>
<td>Red Trim, White Piping</td>
<td>1</td>
<td>RF4058BU</td>
</tr>
<tr>
<td>Midnight Blue Trim</td>
<td>1</td>
<td>RF4055BU</td>
</tr>
<tr>
<td>Light Tan/White Piping</td>
<td>1</td>
<td>RF4056BU</td>
</tr>
<tr>
<td>Carpet Adhesive (1 Litre)</td>
<td>1</td>
<td>RX1353</td>
</tr>
<tr>
<td>Carpet Spike (3-Pong)</td>
<td>1</td>
<td>CD23802</td>
</tr>
<tr>
<td>Carpet Socket (Female)</td>
<td>1</td>
<td>CD23803</td>
</tr>
<tr>
<td>Carpet Stud (Male)</td>
<td>1</td>
<td>713511</td>
</tr>
<tr>
<td>Pop Rivet</td>
<td>1</td>
<td>713531</td>
</tr>
<tr>
<td>Overmats - Footwells (pair)</td>
<td>All models (RHD/LHD)</td>
<td>1</td>
</tr>
<tr>
<td>Velour (Black)</td>
<td>1</td>
<td>RR1165</td>
</tr>
<tr>
<td>Rubber (A/R)</td>
<td>1</td>
<td>RR1185R</td>
</tr>
<tr>
<td>Trim Adhesive (1 Litre)</td>
<td>1</td>
<td>RX1353</td>
</tr>
<tr>
<td>Carpet (A/R)</td>
<td>1</td>
<td>CD23802</td>
</tr>
<tr>
<td>Carpet (A/R)</td>
<td>1</td>
<td>CD23803</td>
</tr>
<tr>
<td>Pop Rivet</td>
<td>1</td>
<td>713511</td>
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</table>

**Doors Seal & Fittings**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Door Seal</td>
<td>2</td>
<td>RX3000</td>
</tr>
<tr>
<td>Ruber/FurLish, Available in Black &amp; range of other colours.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>'A' Post Seal</td>
<td>2</td>
<td>620913</td>
</tr>
<tr>
<td>Door Glass/Windscreen Frame.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Door Top Pull - TR/250/; RH</td>
<td>1</td>
<td>812321</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>812311</td>
</tr>
<tr>
<td>Door Trim Retainers;</td>
<td>30</td>
<td>600511</td>
</tr>
<tr>
<td>Clip</td>
<td>30</td>
<td>613769</td>
</tr>
<tr>
<td>Plastic Bucket</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seat Slide Set;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>MM801-400</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>MM801-405</td>
</tr>
</tbody>
</table>

**Seat Slides**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Seat Slide Set</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>1</td>
<td>MM801-400</td>
</tr>
<tr>
<td>LH</td>
<td>1</td>
<td>MM801-405</td>
</tr>
</tbody>
</table>

**Seat Cover & Foam Kits**

**IDENTIFICATION**

<table>
<thead>
<tr>
<th>COMPONENTS FROM STOCK</th>
<th>QTY REQ.</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>TR4 SEATS Three Styles</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Type A = Bucket style, loose seat cushion Horizontal pleats</td>
<td>1</td>
<td>RF4055BL</td>
</tr>
<tr>
<td>Type B = Bucket Style, loose seat cushion (Very few applications, vertical pleats)</td>
<td>1</td>
<td>RF4056RD</td>
</tr>
<tr>
<td>Type C = Tubular Seat Frame, Non removable cushion (Very few applications, vertical pleats)</td>
<td>1</td>
<td>RF4057LT</td>
</tr>
<tr>
<td>FRONT SEAT COVER KITS; Kit for two front seats. Available in Vinyl or Leather material.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TR4A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Black/White Piping A</td>
<td>1</td>
<td>RF4055BL</td>
</tr>
<tr>
<td>Red/White Piping A</td>
<td>1</td>
<td>RF4056RD</td>
</tr>
<tr>
<td>Midnight Blue/White Piping A</td>
<td>1</td>
<td>RF4055BU</td>
</tr>
<tr>
<td>Light Tan/White Piping A</td>
<td>1</td>
<td>RF4057BU</td>
</tr>
<tr>
<td>Black/White Piping B</td>
<td>1</td>
<td>RF4064BL</td>
</tr>
<tr>
<td>Red/White Piping B</td>
<td>1</td>
<td>RF4064RD</td>
</tr>
<tr>
<td>Midnight Blue/White Piping B</td>
<td>1</td>
<td>RF4064BU</td>
</tr>
<tr>
<td>Black/White Piping C</td>
<td>1</td>
<td>RF4058BL</td>
</tr>
<tr>
<td>Red/White Piping C</td>
<td>1</td>
<td>RF4058RD</td>
</tr>
<tr>
<td>Midnight Blue/White Piping C</td>
<td>1</td>
<td>RF4056BU</td>
</tr>
<tr>
<td>TR4A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Black/White Piping</td>
<td>1</td>
<td>RF4057BL</td>
</tr>
<tr>
<td>Red/White Piping</td>
<td>1</td>
<td>RF4057RD</td>
</tr>
<tr>
<td>Midnight Blue/White Piping</td>
<td>1</td>
<td>RF4057BU</td>
</tr>
<tr>
<td>Light Tan/White Piping</td>
<td>1</td>
<td>RF4057LT</td>
</tr>
<tr>
<td>FRONT SEAT FOAM KITS;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TR4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seat Belt Kit A &amp; B</td>
<td>2</td>
<td>RF4059</td>
</tr>
<tr>
<td>Foam Kit C</td>
<td>1</td>
<td>RF4061</td>
</tr>
<tr>
<td>TR4A Foam Kit</td>
<td>1</td>
<td>RF4062</td>
</tr>
<tr>
<td>TR5/250 Foam Kit</td>
<td>2</td>
<td>RF4063</td>
</tr>
<tr>
<td>Seat Diaphragm</td>
<td>5</td>
<td>612251</td>
</tr>
<tr>
<td>Clip for Diaphragm</td>
<td>20</td>
<td>612261</td>
</tr>
<tr>
<td>Trim Adhesive (1 Litre)</td>
<td>1</td>
<td>RX1353</td>
</tr>
</tbody>
</table>

**Notes:**

(1) Other colours available to special order.
(2) Leather faced kits are also available to special order
(3) All seat kits are for two seats
(4) Seat foam kits quantities required as stated.

**Seat Belts**

**Replacement Type Seat Belt Kits**

Standard 1 - for use with seat pushed fully back. Long stalk - Stalk is 100mm longer for use with seat pushed position fully forward.

**Seat Belt Kit (Per Seat);**

- **3 Point, Inertia**
  - with standard stalk (2) XKC2528
  - with long stalk (2) XKC2528A
- **3 Point, Inertia**
  - with angle-adjustable reel eliminating pivot/guide on top of wheel arch. Suitable for use where non standard seats or a rollover bar are fitted.
  - with standard stalk (2) RB7355
  - with long stalk (2) RB7355A
- **3 Point, Static**
  - with standard stalk (2) 719918A
  - with long stalk (2) 719918A3A
Hood Covers (Soft Tops)

We are able to offer quite a varied selection of Hood Covers in different materials and colours.

- **PVC** (Vynide/Everflex) is standard fitment with a grain pattern almost identical to original (Colours available: Black, Tan, Beige, White, Blue).
- **Double Duck** (Canvas) is a thick material without an inner lining (Black only).
- **Mohair** is a top quality material with an inner lining (Colours available: Black, Brown, Beige, Blue).

<table>
<thead>
<tr>
<th>Hood Cover</th>
<th>TR4</th>
<th>TR4A</th>
<th>TR5/250</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>705963</td>
<td>572598</td>
<td>822021</td>
</tr>
</tbody>
</table>

Hood Stowage Covers

Hood Stowage Cover;

<table>
<thead>
<tr>
<th>TR4/4A</th>
<th>TR5/250</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>708722</td>
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Tonneau Covers

Tonneau Cover (No Headrests Pockets) - All models;

<table>
<thead>
<tr>
<th>RHD</th>
<th>LHD</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>822051</td>
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</table>

Roll Bar

Aley Roll-Over Bar (Padded)

<table>
<thead>
<tr>
<th>Roll Bar</th>
<th>ALEY ROLL-OVER BAR (PADDED)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Hood Fasteners & Fittings**

<table>
<thead>
<tr>
<th>Description</th>
<th>TR4/4A</th>
<th>TR5/250</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

| Hood Fastener Kit | RR1280 |
| Inc. 8 hood poppers (male/female), body studs & rivets. |
| Hood Popper Male Outside of material. |
| Hood Popper Female Inside of material. |
| Body Stud (Fits on Body) |
| Rivet for Body Stud |
| Hood Popper Fixing Tool |
| Hood Webbing |
| Velcro Strip |
| Hood Seam Sealer (Tube); For PVC Hoods |
| For Canvas & Mohair Hoods |
| Waterproof Hood Dressing; For Canvas & Mohair Hoods |
| Black |
| Clear |

| Hood Webbing | RX1372 |
| Velcro Strip | RX1373 |

<table>
<thead>
<tr>
<th>Hood Frame &amp; Fittings</th>
<th>TR4</th>
<th>TR4A</th>
<th>TR5/250</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hood Frame;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Hood to Rear Deck Retaining Rail;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TR4/4A/5/250;</td>
<td>812832</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front Header Rail Seal;</td>
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<tr>
<td>TR4A/5/250;</td>
<td>616187</td>
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</tr>
<tr>
<td>Retainer - Front Seal - TR4A/5/250;</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Centre</td>
<td>713036</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RH</td>
<td>713038</td>
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</tr>
<tr>
<td>LH</td>
<td>713037</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Side Seal (Above Door) - TR5/250;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>627153</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear</td>
<td>627154</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Retainer - Side Seal -TR5/250;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>621281</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear</td>
<td>712400</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Velcro Strip (A/R)</td>
<td>RR1228</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hood Webbing (A/R)</td>
<td>631970</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Hardtops**

- **TR4/4A**
  - Surrey Top (Remanufactured);
  - Backlight Frame Assy (1) RF4122
  - Middle Section (1) RF4123
  - Fitting Kit (1) RF4124

- **TR5/250 and TR4A**
  - Lenham Type Hardtop (1) RR1149
  - Similar to TR6 FACTORY Type Hardtop (See Photo).
  - Made from Fibreglass/GRP in Black Leather Grain Finish with Headlining, Rear & Side Windows.

**More Stock Every Day**

If the part you require is not listed here, please enquire, we can check factory parts listings and stock availability for you.

**Kits...Kits...Kits...**

The easy way to order and get the right parts you need quickly.
LUBRICANTS & FLUIDS

**ENGINE OIL**
- Unipart (20W/50) 4.55 Litre/1 Gallon: GGL104
- Duckhams Q (20W/50) 4.55 Litre/1 Gallon: HMP190104
- Castrol Running In Oil 4.55 Litre/1 Gallon: RX1417
- Castrol Classic XL (20W/50) 4.55 Litre/1 Gallon: RX1363
- Unipart (10W/40) Semi-Synthetic 5 Litre: GGL657

**FUEL ADDITIVES**
Bottled additives are available which can be mixed with either ‘Premium’ or ‘Super’ unleaded depending upon application. It usually works out cheaper to use bottled additives than leaded or LRP - work it out for yourself!

- Wynns 4 star plus. (250ml): RX1407W
  Phosphorous based offering valve seat protection and octane boost when used with premium unleaded. In worldwide use for many years. Competitively priced, treats 250 litres of petrol.

- Castrol Valvemaster (250ml): RX1407VM
  Castrol Valvemaster Plus (250ml): RX1407VMP
  Endorsed by the federation of British Historic Vehicle Clubs (FBHVC), having been independently tested and approved, both products offer a high level of protection against valve seat recession under all driving conditions. In addition, castrol valvemaster plus provides an octane boost to premium unleaded petrol which reduces pinking or knocking on high compression or performance applications. This also usually avoids the need to re-tune your engine. Treats 250 litres of petrol.

**GEAR & SHOCK ABSORBER OIL**
- Unipart (EP90) 0.5 Litre: GGL190
- Unipart (ATF) 0.5 Litre: GGL175
- Unipart (ATF) 5 Litre: GGL505
- Shock Absorber Oil 0.5 Litre: AAA149M

**BRAKE/CLUTCH FLUIDS**
- Unipart (DOT 3) 1 Litre: GBF103
- Silicone 0.5 Litre*: RX1327
- Silicone 1 Litre*: RX1326
  *Do not mix with standard fluid

**LITHIUM GREASE**
- Unipart 0.5 Litre (Tube): GGL111
  Brake Rubber Grease: 514578

**ANTIFREEZE**
- Unipart 1 Litre: GAC2018
- Unipart 5 Litre: GAC2019

**OIL JUGS**
- Castrol Oil Jugs
  - 1/2 Pint: RX1395
  - 1 Pint: RX1396
  - 2 Pint: RX1397
  - All Three Jugs: RX1398
GENERAL CONSUMABLES

- WD40 (Large - 400ml)  GAC111
- Easystart (Bradex)  RX1511
- Radweld (bolts, 250ml)  RX1508
- Silicone Sealant (3ml tube)  GHF6083
- Hylomar (Gasket Sealant)/100g  GGC102
- Loctite (Tube) (24ml)  GAC100
- Exhaust jointing compound  GCH112
- Copaslip (Tube) (85g)  RX1345
- Brake cleaner (Aerosol)  RX1258
- Brake Rubber Grease  RX1508
- Adhesive (Carpet/trim); 1 Litre  RX1253
- Aerosol (370g)  RX1253A
- Hood Seam sealer; for ‘Vinyl’ hoods  RX1258
- Hood Seam sealer; for ‘Canvas & Mohair’ hoods  RX1257
- Waterproof Hood dressing; Clear dressing (1 litre)  RX1373
- Waterproof Hood dressing; Black dressing (1 litre)  RX1372

TOOLS

- Valve spring compressor tool  RX1226HV
- Grease Gun  RX1423
- Spark plug spanner  GA1140
- Clutch alignment tool  RX1399
- Carb’ adjusting tool (stromberg)  RX1222

VEHICLE SECURITY

‘Dis-Car-Nect’ starter immobiliser  RX1356
Replacement screw knob  RX1356K
Replacement fuse  RX1356F

HOW DOES ‘DIS-CAR-NECT’ WORK?

When leaving your car, simply remove the knob to isolate the starter circuit. The 16 amp by-pass fuse will maintain current to all other electrical circuits (stereo memories, vehicle alarm etc). Because the starter motor draws over 150 amps, any attempt to connect (hot wire) the starter motor will instantly cause the fuse to blow, immobilising the car until the knob is replaced. If this should happen, simply replace the 16 amp fuse at a convenient time. For extra security, unscrew and remove the immobiliser knob completely, and if you intend to store your vehicle for some time, ‘Dis-Car-Nect’ will also prevent battery drain, simply unscrew the knob and remove the fuse. Fits all vehicles and is easily fitted to any battery terminal. Full installation/user instructions supplied with every unit.

BODY PAINTS

Aerosols & Touch-in Tins

- Black - High Gloss (400ml)  RX4070A RX4070B
- Black - Matt (16oz)  RX1266
- Silver (Suitable for Heads) (16oz)  RX1265
- Lagger - Clear (Suitable for Heads) (400ml)  RX1261

TRIUMPH COLOURS

- British Racing Green 75  RX4030A RX4030B
- Conifer 25  RX4071A RX4071B
- Jasmine Yellow  N/A  RX4059A RX4059B
- Royal Blue 56  RX4063A RX4063B
- Signal Red 32  RX4065A RX4065B
- Wedgewood Blue 26  RX4064A RX4064B
- White (New) 19  RX4009A RX4009B

ENGINE PAINT

- British Racing Green (400ml)  RX1432A RX1432B
- Aluminium (400ml)  RX1432AL

GENERAL FASTENER

Nuts, bolts, washers, screws and general fittings - please refer to Price Guide.
The 'Concours' specialist wheel cleaning system will help you care for your Classic’s wheels. Suitable for all Steel, Alloy and Wire wheels (including painted & chromed), ‘Concours’ wheel cleaning system uses a unique 2-stage process that not only cleans, but gives wheels a superb lasting finish that helps to protect them, making them easier to care for and clean in the future.

‘Concours’ Wheel Cleaning Kit - RX1405
Kit includes:
- Special cleaning solution (580ml)
- Wooden handled cleaning brush & dispenser
- Finishing/protection solution (180ml)
- 2 pair of disposable gloves

Cleaning solution breaks down brake dust & road grime. Brush & dispenser gets into all those awkward places.

Finishing/protection solution leaves wheels like new.

ROADSIDE TOOLS & TOURING EQUIPMENT

Tow Bar only (Less tow ball & electrical fittings)
TR4  RW3032
TR4A/5/250  RR1338

Tow 'ball' only (50mm)
GTT101

‘AA’ membership & relay pack
GTT308

Lightweight (Disposable) overalls;
Medium (approx. 47” chest)  RX1408M
Large (approx. 51” chest)  RX1408L
Extra large (approx. 55” chest)  RX1408XL

Safety jacket (Luminous)
GAC2999

Be Safe – Be Seen.

Rubber disposable gloves
Supplied in packs of 100.
They keep your hands clean & help protect your skin.
RX1406

Tool kit & tool bag
RS2014
Includes: Tool bag, jack/handle, & wheel nut brace.

Tool bag only (for jack etc)
RX1364

Scissor jack & handle
311346

Wheel nut brace
138514

Tyre pump (Stirrup type)
523638A

Spark plug spanner
GAT140

‘First-Aid’ kit
RX1399

Fire Extinguisher
GAC9094
**ROCKER FEED KIT**

Rocker Feed Kit

Excessive rocker shaft wear is a classic complaint about the Triumph push rod engines. The external rocker feed kit is an effective and easy to fit solution to the problem. It works by piping oil from a plug hole in the cylinder block main oil gallery up to the cylinder head, thereby maintaining a higher oil flow than standard. No drilling or tapping is required for installation. The kit is so good, it looks as though it should always have been there!

**EXTERNAL ROCKER FEED KIT**

- TR4/4A
- TR5/250

The Rocker Feed Kit and Oil Consumption

When the supplementary oil feed to the rocker gear is fitted, an increase in oil consumption is often encountered. This is attributed to oil being drawn down worn valve guides. The extra amount of lubricating oil flowing through the valve and rocker chamber, as supplied by the feed kit, exaggerates any tendency for oil to be sucked down worn valve guides past worn valve stems. The best solution is to fit new valves and guides, but this is not always on the top of the repair priority list. To assist in the reduction of oil being sucked down the guides a method of valve stem oil seals and other parts have been refitted against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed by hand, as if being acted on by the rockers before the valve stem oil seals can be fitted to these two valve stems without the fear of losing the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

Be honest, this tip has saved the cost of a decoke set! Once the valve stem oil seals and other parts have been refitted to this first pair of valves satisfactorily, simply turn the crank clockwise by hand, a resistance will be felt as the rising piston in that bore compresses the rope against the combustion faces of the two valves in that cylinder, holding them against their seats. The valve collets and spring caps of that cylinder can now be removed by hand, as if being acted on by the rockers before.

To be sure that the rope has compressed sufficiently against the faces of the valves, it is necessary to push the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

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To be sure that the rope has compressed sufficiently against the faces of the valves, attempt to push the valves down the bore. The valve stem oil seals can be fitted to these two valve stems and perhaps a new set of valve springs.

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ROCKER OIL FEED KIT

**ROCKER OIL FEED KIT**

- TR4
- TR4A
- TR5/250
- THERMOSTAT
- RR1436
- OIL FILTER ONLY (CARTRIDGE)
- RR1243

**OIL COOLER KIT**

Our oil cooler kit includes the radiator, hoses and all fittings. The TR4 & TR4A kits are available with either the standard or spin type filter adaptor. The TR5/250 kit converts the filter to the spin-on cartridge type. A thermostat is available separately.

**OIL COOLER KIT**

- TR4
- TR4A
- TR5/250
- THERMOSTAT
- RR1436
- OIL FILTER ONLY (CARTRIDGE)
- RR1243

**K&N Filters**

K&N Filters

For improved engine breathing and enhanced appearance.

- TR4/4A/250:-
  - TR4 SU (H6) - Air Cleaner Kit (1) RF4070
  - TR4 CD (175 CD) - Air Cleaner (Each) (2) RR1369
  - TR4A SU (H6) - Air Cleaner Kit (1) RF4071
  - TR4A CD (175 CD) - Air Cleaner (Each) (2) RR1369
  - TR5/250 without oil cooler hose tappings
  - TR5/250 with oil cooler hose tappings

**SPIN-ON OIL FILTER CONVERSION**

This adapter converts the standard 'bowl' type filter to the more efficient 'spin-on' cartridge type. It makes filter changing easier (and cleaner) and prevents oil draining back into the sump thus avoiding the 'start-up rattle'.

- ADAPTOR ONLY, SPIN-ON FILTER
  - TR4 Purolator (coarse thread original) RF4022
  - TR4A Tecalmit (fine thread original) RF4023
  - TR5/250 without oil cooler hose tappings RR1238
  - TR5/250 with oil cooler hose tappings RR1275

- OIL FILTER ONLY (CARTRIDGE) RR1243
### ELECTRICAL

#### ACCESSORIES

**BATTERY CONDITIONER**

The battery charger that turns on and off, automatically.

Suitable for all 12 volt batteries (from 5Ah to 100Ah), this superb product constantly revitalises the battery cells - helping to extend cell life, without the danger of overcharging.

**Battery Conditioner Kit - RX1410**

Comes complete with all fittings & operating instructions.

**LOOK AT THESE BENEFITS:**

- Designed to be left connected for long periods.
- Use without disconnecting vehicle electrics.
- L.E.D. battery condition display.
- Thermal cut-out facility.
- 12 month guarantee.

Can also be used for these applications providing they use a 12 volt battery:
- Caravans, lawn mowers, motorbikes, motor boats, wheelchairs and general leisure use.

#### KENLOWE PRODUCTS

- **Kenlowe electric fan kit**
  - RB7065
  - Sensor (Kenlowe fan only) KLM1416

#### ELECTRONIC IGNITION SYSTEMS

These kits offer a maintenance free ignition system, (in place of contact points) with potential for improved performance and fuel economy.

- **Newtronic**
  - TR4 (Positive Earth) RF4101P
  - TR4A/5/250 RF4101
  - Lumenition - TRS/250 RR1113
  - Lumenition Magnetronic - TRS/250 RR1432
  - Lumenition Performance Kit - TRS/250 RR1113P
  - Included: Sports Coil

- **Other performance parts:**
  - HT Lead set - silicone
    - TR4/4A (Top Entry) TRS RF4099S
    - TRS/250 RF4099S
  - Spark Plug - High Performance
    - TR4/4A GSP9462
    - TRS/250 GSP9462
  - Sports Coil (12 volt) GCL110HP

#### BATTERY CHARGER

**GAC7106**

Conventional type 6v/12v

**Battery Tray**

RR1184

**Front ‘Fog light’ (Supplied in Pairs)**

RX1370

**Rear fog light/guard**

RB7092

**Inspection Lamp/Halogen**

RX1424

Plugs into cigar lighter.

**Ideal for working on your car or for jobs around the house. Inc. 240v-500w tungsten halogen lamp, 2m cable and BS plug.**

**Portable Halogen Worklight (500w)**

RX1263

**Air horns**

-Electric type-

- Twin ‘Compressed’ Air Horns.

- RX1381

- **Front ‘Fog light’ (Supplied in Pairs)**

RX1370

Aftermarket product.

**Rear fog light/guard**

RB7092

Aftermarket product.

**Inspection Lamp/Halogen**

RX1424

Plugs into cigar lighter.

**Ideal for working on your car or for jobs around the house. Inc. 240v-500w tungsten halogen lamp, 2m cable and BS plug.**

**Portable Halogen Worklight (500w)**

RX1263

**Accessories**
GENERAL ITEMS

TR5 PI INJECTOR PIPE ASSEMBLY SET
Set of 6 pipes, stainless, braided.
RR1169B

AERQUIP BRAKE HOSE - CAR SET
Stainless steel, braided.
TR4
TR4A/5/250
RF4127AQ
RR1428AQ

AERQUIP CLUTCH FLEXIBLE HOSE
Stainless steel, braided.
TR4
TR4A
TR5/250
GBH415AQ
143354AQ
140420AQ

Decals - Badges & Transfers

‘Union Jack’ badge (Enamel) 30 x 50mm
RX1299

Grille badge ‘T. S. O. A’
HMP121001

‘Triumph Sporting Owners Association’

Cloth badge ‘BL Motor Sports’
HMP190078

Sew-on product.

Vehicle Record Log & Handbook Wallet

Glovebox wallet/folder
RX1421

Look & Be Organised.
This wallet is ideal for holding your owners handbook, service/MOT log, invoices & MOT certificates.

Service/MOT record log
RX1422

A visible service record of your classic.
Use this log book for keeping a full record of your classics service, tax & MOT dates.
Over the years the historic record will prove to any potential purchaser how you have cared for your car.

DOOR MIRRORS

FRONT WING MIRRORS
CONVEX GLASS
RH
LN
RF4103
RF4104

FLAT GLASS
RH
LN
RF4105
RF4106

PERIOD STYLE DOOR MIRROR
(CHROME)
622352

TR6 TYPE DOOR MIRRORS
CHROME
RH
LN
GAM213
GAM214

BLACK
RH
LN
GAM261
GAM262

’BULLET’ DOOR MIRROR (CHROME)
GAM105
**TRIM & FINISHERS**

- **KICK PLATES (PAIR)**
  - Triumph Logo
  - Plain - Ribbed Aluminium
  - RL1067
  - RF4129

- **TRIM & FINISHERS**
  - Headlamp Stoneguards, Chrome (Pair)
  - RR1175

- **PETROL CAP LOCKING, ROUND (AS SHOWN)**
  - 571086
  - GAC8001X

- **DOOR LOCKS (PAIR)**
  - Locking, Lozenge Shaped
  - Nut Fitting Type.
  - 631773NF

- **GEAR LEVER KNOB**
  - Wood
  - Leather
  - Wood (Larger AMC Style)
  - Leather (Larger AMC Style)
  - RL1528W
  - RL1528L
  - RL1528WA
  - RL1528LA

- **HEADLAMP STONEGUARDS, CHROME (PAIR)**
  - RR1175

- **Moto-Lita - Wood-rimmed**
  - Complete with boss & fittings.
  - RR1170
  - RR1173

- **Mountney - Wood-rimmed**

- **SPORTS STEERING WHEELS;**
  - Complete with boss & fittings.
  - Moto-Lita -
    - Wood-rimmed (13" or 14" dia)
    - RR1170
    - RR1173
  - Leather bound (13" or 14" dia)
  - Solid Mounting Kit
  - Steering Rack (All Models)
  - RR1370
  - RR1466

- **Mountney - Wood-rimmed**

- **Moto-Lita - Leather Bound**
A popular alternative to standard seat belts - these really do look the part!

The 4-point harness shown (no. 1) can be converted to the 6-point type by the inclusion of the crotch strap listed (no. 2). Note that fittings (eye bolts, reinforcement plates & bolts/spacer sets) are supplied separately. Harnesses are supplied singularly in 2" wide red webbing (black or blue webbing supplied to special order). This harness is designed for road use - please contact us if you have specific FIA/RAC approved type requirements.

1 HARNESS, competition type, red (each) (2) RX1500
2 CROTCH STRAP, red (each) (2) RX1501
3 SHOULDER PADS, 'Securon' (pair) available in red or black (2) RX1502
4 SHOULDER PADS, 'Triumph' (pair) black (2) RX1414
5 EYE BOLT SET (pair) (2) RX1503
6 REINFORCEMENT PLATE SET (pair) (2) 621112
7 BOLT & SPACER SET (pair) (2) RX1505

COMPUTER TYPE HARNESS

SEAT BELTS

The safe & easy way to store your hard-top.

The simplest solutions are usually the best, and our stand & cover system really is the best way to store, care and protect your hard-top when it’s not in use.

The frame (which is powder coated), is made from high quality steel. For manoeuvre-ability it is fitted with 4 castor’s (with rubber tyres) and footbrakes, and when not in use folds flat.

The protective cover - which is fitted with adjustable securing straps & quick release buckles, is manufactured in 'Evolution4', a 4-layer breathable fabric, giving a strong outer layer and a smooth non-scratch inner lining.

The 1-piece cover also has 2 carry handles.

HARDTOP STAND & COVER

Large
RX1420L
Suitable for Stag, TR6, TR7 and all similar sized hardtops.

Small
RX1420S
Suitable for Spitfire & early TR’s.

COVER ONLY (Available separately)

Large
RX1420LC

Small
RX1420SC

REPLACEMENT TYPE SEAT BELT KITS

<table>
<thead>
<tr>
<th>Seat Belt Kit (Per Seat)</th>
<th>QTY</th>
<th>REQ.</th>
</tr>
</thead>
<tbody>
<tr>
<td>XKC2528</td>
<td>3</td>
<td>Point, Inertia with standard stalk</td>
</tr>
<tr>
<td>XKC2528SA</td>
<td>3</td>
<td>Point, Inertia with long stalk</td>
</tr>
<tr>
<td>RB7355</td>
<td>3</td>
<td>Point, Static with standard stalk</td>
</tr>
<tr>
<td>RB7355SA</td>
<td>3</td>
<td>Point, Static with long stalk</td>
</tr>
<tr>
<td>719918A</td>
<td>3</td>
<td>Static with standard stalk</td>
</tr>
<tr>
<td>719918ASA</td>
<td>3</td>
<td>Static with long stalk</td>
</tr>
</tbody>
</table>
General Items

Mudflap Kit (Rear pr) GAC6002X
With Logo, Kit includes fittings.

Tax disc holder RX1355

Decal ‘Rimmer Bros’ RA1055
Black/Silver, Self adhesive.

‘Clean’ wheel disc set RR1306
Discs fit behind front road wheels to help control and prevent brake dust contamination.

Footwell (Front) tailored overmats; RW3020 RR1165RU
Suitable for RHD & LHD models.
Velour (Pr)
Rubber (Pr)

Key ring/fob; RM8194 RF4109
‘Laurel’ (as shown)
‘Triumph shield’

‘Rimmer Bros’ baseball cap RX1425

Valve cap set, Triumph HMP190129

Vehicles Number Plates

Vehicle Number Plate - Front NPF
Standard
Standard with ‘GB’ logo NPFGB
Deluxe - 3D effect NPF3D
Deluxe - 3D effect with ‘GB’ logo NPF3DGB

Vehicle Number Plate - Rear NPR
Standard
Standard with ‘GB’ logo NPRGB
Deluxe - 3D effect NPR3D
Deluxe - 3D effect with ‘GB’ logo NPR3DGB

Vehicle Number Plate (Pair) - Black RX1365
Pressed aluminium (PR)
Acrylic - standard letters (PR) RX1365B
Acrylic - engraved letters (PR) RX1365A

Fitting Kit - number plates NPK
Universal kit including 4 self tap screws, 2 white cups, 2 yellow cups & 8 double sided adhesive pads.

Only available to personal callers.
New legislation from 1/1/03 states that number plates can only be sold directly to the owner of the vehicle together with proof of ownership and personal identification.

We will need sight of the following three original documents:
- Vehicle registration document (V5)
- Driving Licence or utility bill.
- Passport or credit card (with photo ID), or travel/works pass (with photo ID).

Number plates are made to special order.

Please note that it is also now mandatory in the UK for all new number plates to bear the originating suppliers name, postcode and telephone number (i.e. Rimmer Bros).
Do you enjoy driving with the hood down? If so, then your motoring pleasure can be further enhanced with our wind deflector. It effectively stops the buffeting you receive from air being forced back into the cabin - year round open top driving is suddenly an option! Easy to fit and remove. Storage bag provided.

WIND DEFLECTOR (ALL MODELS) RR1513

Gives Safety with Performance.
Tubular manifolds by design produce a vast amount of heat in the engine compartment. This increases the possibility of electrical/ignition components not working effectively and promotes a higher risk of fire (if any combustible material comes in to contact with the manifold), not to mention the likelihood of severe burns when working on the engine!

By wrapping your tubular manifold with Thermo-Tec insulating wrap you can overcome all these risk factors. Thermo-Tec keeps the heat within the manifold so the exhaust gases have a much higher velocity, this induces negative pressure (scavenging) which increases air intake flow, resulting in better performance & economy.

As an added benefit, under bonnet noise is also reduced.

TECHNICAL NOTES:
Thermo-Tec heat wrap - which is race & rally proven - comes in rolls 2" wide x 50ft long and moulds to the contours of the manifold. Being a Silica based fabric (it does not contain asbestos or carcinogens) it is unaffected by oil or water, withstands temperatures up to 1000 degrees Celsius and reduces under bonnet temperatures by up to 70%.

SNAP-STRAP RETAINING KIT
We strongly recommend that you use Snap-Straps to retain the insulation. These are Stainless Steel straps with a narrow profile (for tight spots) that you cut to length and fasten with snap type heads. Alternatively you can skin your knuckles and use hose clips!

Thermo-Tec Insulating wrap;
2" wide x 50' roll
4 cylinder (1 req) RX1382
6 cylinder (2 req) RX1382

Thermo-Tec Snap-Strap kit;
Stainless Steel (1 req) RX1383
Reproductions of Original Triumph Adverts.

We have available a good selection of full colour advertisements/posters as released by 'Triumph' - 'British Leyland' representing adverts used Worldwide for various models.

Red LHD TR4
Picture: TR4 parked up in Rome
Caption: On the Via Veneto, it's the Triumph TR4 that turns the heads.

Red RHD TR4
Picture: TR4 on a country lane
Caption: The new Triumph TR4 - a tough, new sporting Triumph with the good manners and easy comfort of a luxury saloon car.

White RHD TR4A
Picture: Winding country lane picture split into four with car getting closer each time.
Caption: 20 seconds in a Triumph TR4A with all-round independent suspension and disc brakes, tells you why 9 out of 10 are exported.

Red RHD TR4A
Picture: Close up of the dash board of a TR4A driving along a country lane. Insert shot of Red TR4A.
Caption: Triumph make the TR4A to give the man who drives hard a real ride for his money.

Red RHD TR5 PI
Picture: Car parked on the edge of a race track (Reg No. JKV 654F). Insert shot of engine.
Caption: The New TR5 PI

Red LHD TR250
Picture: Car parked on a gravel drive with the passenger door open.
Caption: Triumph TR-250.

BOOT RACK

Boot Rack
Aluminium frame/wood slats (inc. fittings) RX1330
All Aluminium frame (inc. fittings) RX1330C
Amco style, stainless steel (High quality) ASM4SS
CAR STORAGE

CAR-CAPSULE
The dry solution for car storage problems.

Car-Capsule practically eliminates the problems of dust, dirt, scratched paintwork & moisture retention, which can lead to corrosion problems.

Quick and very easy to use, Car-Capsule is suitable for both long and short term storage.

The energy efficient (low-voltage) fan maintains a continuous flow of filtered air passing over and through the stored vehicle.

Car-Capsule helps prevent interiors from becoming damp & musty during storage.

TR4/4A/5/250 Car-Capsule (480x180cm) RX1402
Also available in 420x160cm (RX1401) & 540x200cm (RX1404) sizes.

OUTDOOR ‘MONSOON’ SEMI-TAILORED CAR COVERS

FEATURES...

- Tough grey outer skin
- Soft non woven lining
- Double stitched with heated seams
- Roof vents allowing moisture to escape
- Under body securing straps with soft fastner covers
- Elasticated front & rear hems for snug fit
- UV resistant to prevent paint fade
- Complete with zipped storage bag
- Great value for money!

Our range of semi-tailored outdoor car covers offer total protection with a range of sizes to suit all applications.

Spitfire, GT6, TR2 & 3
TR4 - 6, TR7 - 8, Dolomite, Herald, Vitesse
Stag
2000/2500 saloons, Rover SD1
Extra large - Range Rover etc

INDOOR TAILORED CAR COVERS

Cover It up !
Look at these features ...

- Breathable Cotton material.
- Available in a choice of colours.
- Excellent tailored fit.
- Superb Value for Money.
- Embroidered Model Name/Logo.
- Supplied with FREE Storage Bag.
- Manufactured in the UK.

These quality tailored indoor car covers are exclusive to Rimmer Bros, and have been individually designed for each model to ensure a really close fit. They are manufactured to our specification in a ‘Breathable Satin Cotton’ material that is strong, but yet light in weight, making them very easy to fit. They will provide ideal protection whilst your car is in the garage - whether just parked up for a few days, or stored over the winter months - from dust, bright sunlight and from those annoying little marks when people brush past. The covers, which are available in a choice of colours, are supplied with a matching storage bag.

TR4/4A/5/250 ‘Sateen’ Car Cover RF4108
Indoor Car Covers also available for other models.
**BOOKS &VIDEOS**

**TRIUMPH VIDEOS**

Produced by The British Motor Industry Heritage Trust (BMHT), these videos are compiled from archive footage from the past and remind us of how things used to be! Very entertaining.

**THE TRIUMPH MARQUE** RX1436

This video shows the STANDARD-TRIUMPH film unit at its best, following the fortunes of rally and race teams, it covers the major successes of the Standards, TR's and Spittles from 1953 to 1968 and the introduction of the TR6. Footage of the 25th Monte Carlo Rally is also included.

**TRIUMPH HERALD** RX1437

This video includes the launch of the Triumph Herald in the Albert Hall, the gruelling test journey across Africa and footage of the Canley production factory. Raymond Baxter adds the informative commentary.

**Sales Brochures (Original)**

- Spitfire 1500 RL1379
- TR7 Convertible RB7283
- Dolomite RT1223

**Workshop Manuals**

**Factory**

<table>
<thead>
<tr>
<th>Model</th>
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<td>SD1 (1982 on)</td>
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**Workshop Manuals (Haynes)**

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<td>Range Rover (1970-92)</td>
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**Triumph 2000/2500** RO1068

**3500** RO1069

**2300/2600/3500 (exc EFI) Autodata** R01069AD

- Carburettor Manual RX1412
- MK2, 1600, ST4
- Range Rover (1970-92) RA1007

**Carburettor Manual RX1412**

- Weber, Zenith, Stromberg.
### Parts Books – "British Leyland"

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<td>Triumph 1500 (RWD)</td>
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### Owners Handbooks

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<td>Triumph 2000/2500</td>
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SD1 – Refer to catalogue
Reference/Information Books

1. Original Triumph Stag - Restorers Guide
   (Licensing Topics, 30 pages, 200 colour photos).
   RS1694

   RS1694

3. Original Triumph TR4/4A/5/6
   (80 Pages, 164/8 172 pages).
   RX1284

4. Original Triumph TR7 & TR8
   (80 Pages, 120 pages, 200 colour photos).
   RB7688

5. 'Original' Range Rover (1970-86)
   (Licensing Topics).
   RA1226

6. Triumph Cars: The Complete Story
   (Prices & Specifications). 302 pages.
   RX1388

7. How to restore - Triumph TRS/250 & TR6
   Paperback, 122 pages with over 300 photographs and illustrations.
   RX1497

8. Triumph - The Sporting Years
   (Triumph & Sports) 120 pages.
   RX1428

9. 2000/2.5Pi The Complete Story
   RM8221

10. Spitfire/ST5 Informative
    Guide to Origins
    (By John Thomason). 180 pages.
    RL1479

11. Stag Portfolio*
    RS1525

12. TR4/5/250 Road & Track
    (Triumph & Sports). 90 pages.
    RF4114

13. TR6 Portfolio*
    RR1312

14. TR7/8 Gold Portfolio*
    RB7207

15. Spitfire Portfolio*
    RL1390

16. GT6 Portfolio*
    RG1140

17. 2000/2500 Road Test Book
    RMB226

18. Advertising Triumph - 1947-81
    (Graham Robson). 304 pages.
    RA1226

19. Saloon Cars
    RX1304

20. Sports Cars
    RX1303

21. Essential Triumph TR2 – 8
    (Triumph & Sports). 85 pages.
    RX1357

22. Triumph TRs: The Complete Story
    (Triumph & Sports) 112 pages.
    RX1296

    (Triumph & Sports). 90 pages.
    RX1269

24. Dolomite Portfolio*
    RT1227

25. The Rover V8 Engine
    (David Rawlinson). 120 pages.
    RX1429

26. Tuning Rover V8 Engines
    RX1430

27. Collectors Guide (Spitfire & GT6)
    (Graham Robson). 120 pages.
    RL1417

28. Triumph Sports Cars
    (Triumph & Sports). 90 pages.
    RX1507

29. SD1 - The Complete Story
    (Graham Robson). 112 pages.
    RO1129

30. SD1 - Road Test Book
    (Triumph & Sports). 120 pages.
    RO1070

31. Range Rover -
    Purchase & Restoration Guide
    (David Rawlinson).
    RA1070

32. Range Rover - The Complete Story
    (Licensing Topics).
    RA1319

33. Range Rover - Purchase & Restoration Guide
    (David Rawlinson).
    RA1070

34. How to Restore TR4 & TR4A
    (Triumph & Sports). 112 pages.
    RX1509

NOT SHOWN

Please enquire for availability.

The Land Rover Experience
   (Graham Robson).
   RA1320

The Works Triumphs - 50 years of Motorsport
   (Triumph & Sports). 224 pages.
   RM8227

Triumph TR4 & TR6
   (Triumph & Sports). 120 pages.
   RB7375

Spitfire Restoration Manual
   RL1374

DIY Guide - Spitfire, Herald, GT6 & Vitesse (Haynes)
   RL1418

Complete Guide (Herald/Vitesse)
   RH6071

Triumph TR- Haynes Great Cars Series
   RX1523

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Fax: 01522 567600. E-Mail: sales@rimmerbros.co.uk www.rimmerbros.co.uk